

EMC Test Report

According to

Test Standard : EN IEC 61000-6-4:2019, IEC 61000-6-4:2018

EN IEC 61000-6-2:2019, IEC 61000-6-2:2016

EN IEC 61000-3-11:2019, IEC 61000-3-11:2017

EN 61000-3-12:2011, IEC 61000-3-12:2011

Equipment : MPPT SOLAR INVERTER

Model Number : MAX II-8000

Serial model : MAX II-8000 TWIN

Applicant: : Voltronic Power Technology Corp.

No. 406, Xinhu 1st Road, Neihu District, Taipei, Taiwan,

R.O.C.

Test date : Mar 30, 2021 ~ April 7, 2021

Issue date : Mar 10, 2022

Statement:

· The test result is applied to test equipment unit (EUT) only.

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Rack Chiang/ / Approved Signatory





Report No.:21129CEAE11

SERTC Testing Center Co., Ltd

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History of this test report

Report No.:21129CEAE11

Report No.	Version	Description	Issue Date
21129CEAE1	Rev.1.0	Initial issue of report	April 12, 2021
21129CEAE11 Rev.1.1		Add series number	Mar 10, 2022

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1. General Description

1.1 Application category

□New application	This document is new applicant.		
□Copy report	This document originally test result as:		
	· Issue unit:		
	· Report number:		
■Application for change	Addition of series or others.		
	· Original Report number:21129CEAE1		
	· Add series model: MAX II-8000 TWIN		

1.2 Applied standards

According to the specifications of the manufacturer and the requirements set in European Council EMC Directive 2014/30/EU, the applied standards to evaluate the compliance of the EUT are as following:

Applied Standards	Test Items	Results	
	Conducted Emission Measurement	Complied	
EN IEC 61000-6-4:2019	150k-30MHz	<u>Complied</u>	
IEC 61000-6-4:2018	Radiated Emission Measurement 30M-	Complied	
	1GHz		
EN 61000-3-12:2011	Harmonic Current Emission	Commission	
IEC 61000-3-12:2011	Measurement	<u>Complied</u>	
EN IEC 61000-3-11:2019	Voltage Fluctuation and Flicker	0	
IEC 61000-3-11:2017	Emission Measurement	<u>Complied</u>	
EN IEC 61000-6-2	2:2019, IEC 61000-6-2:2016		
EN 61000-4-2:2009	Floaturatatia disahawa Tast (FCD)	0	
IEC 61000-4-2:2008	Electrostatic discharge Test (ESD)	<u>Complied</u>	
EN 61000-4-3:2006+A2:2010	Radiated electromagnetic field	Complied	
IEC 61000-4-3:2006+A1:2007+A2:2010	immunity Test (RS)		
EN 61000-4-4:2012	Electrical fast transient / burst immunity	Complied	
IEC 61000-4-4:2012	Test (EFT)	Complied	
EN 61000-4-5:2014+A1:2017	Common improvemitor Tent	<u>Complied</u>	
IEC 61000-4-5:2014+A1:2017	Surge immunity Test		
EN 61000-4-6:2014	Immunity to conducted disturbances,	Commission	
IEC 61000-4-6:2013	induced by radio-frequency fields (CS)	<u>Complied</u>	
EN 61000-4-8:2010	Power frequency magnetic field	Complied	
IEC 61000-4-8:2009	immunity Test (PFM)	<u>Complied</u>	
IEC 61000-4-34:2009	Valta era dina ala aut intamunatia - Tt	Commission	
EN 61000-4-34:2007+A1:2009	Voltage dips, short interruptions Test	<u>Complied</u>	

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1.3 Basic Description of Equipment under Test

Equipment	MPPT SOLAR INVERTER
Trade Name	N/A
Model Number	MAX II-8000
Serial model	MAX II-8000 TWIN
	Battery Input: 48Vdc.
Power Supply Type	AC Input:230V.
Fower Supply Type	PV:400Vdc.
	AC Output: 230V/50Hz Max, 8000VA/8000W, 1 ∮ +PE
Highest Operating Frequency	<108MHz from the test specification
Function description	The EUT is an engineer sample of the MPPT SOLAR INVERTER. Please refer to the user's manual for the details.

1.4 The I/O ports of EUT are listed below:

The information shall reference description on manufacturer's manual.

1.5 The specification (supplied by the manufacturer) of EUT

Models	Power supply type	Power rating	
MAX II-8000	Battery Input: 48Vdc.	8KVA/8KW	
	AC Input:230V/50Hz	OIXV A/OIXVV	
MAX II-8000	PV:400Vdc.		
TWIN	AC Output:230V/50Hz	8KVA/8KW	
(Model name "TWIN" is dual AC output.)			
Note: The series model hardware design is the same, that the nower rating limit is			

Note: The series model hardware design is the same, that the power rating limit is control by software as manufacturer definition.

The Model Number **Max II-8000** was selected by its manufacturer to perform all tests. It was taken as the representative condition for testing and its data are recorded in the present document

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2. Test configuration of EUT

2.1 Test Manner

a. During testing, the interface cables and equipment positions were varied according to Europe Standard EN 61000-6-2 and EN 61000-6-4

Conducted Emission for AC main power				
Test Mode 1	AC mode (Charger current max 20A) + Near full load			
Test Mode 2	Battery mode + Near full load			
Test Mode 3	PV mode (Charger current max 20A) + Near full load			
Radiated Emis	sions for below 1GHz			
Test Mode 1	AC mode (Charger current max 20A) + Near full load			
Test Mode 2	Battery mode + Near full load			
Test Mode 3	PV mode (Charger current max 20A) + Near full load			
Harmonic and Flicker Emissions				
Test Mode 1	AC mode + Near full load			
Immunity Test (ESD, RS, EFT, SURGE, CS, PFM, DIP)				
Test Mode 1	AC mode + Near full load			

2.2 General requirement of test

The EUT is an unique unit connected with other necessary accessories and support units listed in the next section. It has been tested against each standard after the following setup steps:

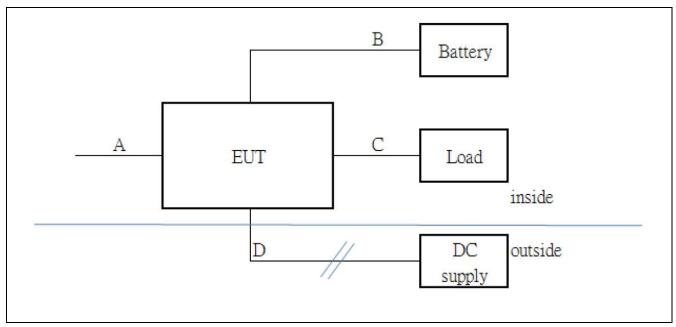
- a. Connect the Dummy Load to the EUT.
- b. Connect the EUT to the appropriate power source through power filter or other LISN in different site for each test item.
- c. Set the Dummy Load at the assigned condition.
- d. According to the setup methods designated by its manufacturer, set the EUT in the operating condition.
- e. Repeat and keep the setup steps listed above before and during all tests.

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2.3 Layout of the Setup

PV mode for Radiated emission and conducted emission test



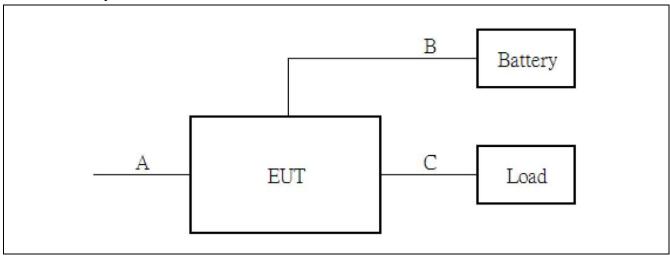
The Support Units:

No.	Link Peripheral	Manufacturer	Model No.	FCC ID	Description of connected
For L	_ocal				
1	Main AC input				A ,non-shield cable Length 1.8m
2	DC output				B ,non-shield cable Length 1.0m
3	Light bulb load				C ,non-shield cable Length 1.0m
4	DC supply unit				D ,non-shield cable Length 10m

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AC and Battery mode for all test.



The Support Units:

No.	Link Peripheral	Manufacturer	Model No.	FCC ID	Description of connected
For l	_ocal				
1	Main AC input				A, non-shield cable Length 1.8m
2	DC output				B, non-shield cable Length 1.0m
3	Light bulb load				C, non-shield cable Length 1.0m

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2.4 Test software

The EUT no needs to control by others software.

2.5 Immunity Testing Performance Criteria Definition

- Performance criterion A: The EUT shall continue to operate as intended during and after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the EUT is used as intended. If the performance level is not specified by the manufacturer, this may be derived from the product description and documentation and what the user may reasonably expect from the equipment if used as intended.
- b) Performance criterion B: The EUT shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level specified by the manufacturer, when the EUT is used as intended. The performance level may be replaced by a permissible loss of performance. However, during the test degradation of performance is allowed but no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer, either of these may be derived from the product description and documentation and what the user may reasonably expect from the equipment if used as intended.
- c) **Performance criterion C**: Temporary loss of function is allowed during the test, provided the function is self-recoverable or can be restored by the operation of the controls.

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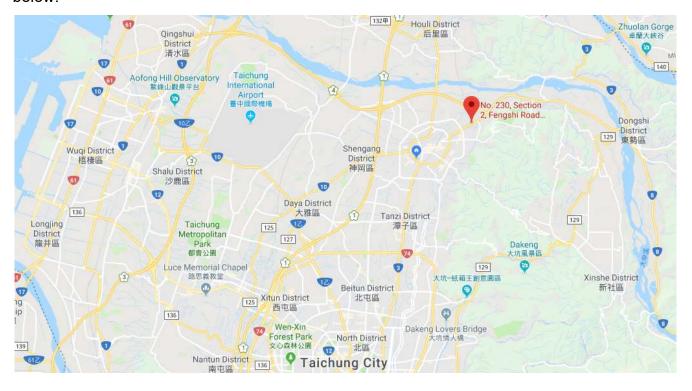


2.6 General Information of Test

Location of test laboratory

SERTC testing Laboratory	Accreditations
Address: No. 230, Sec. 2, Fengshi Rd., Fengyuan Dist., Taichung City 420, Taiwan,	TAF No. 3625
R.O.C.	
Tel: +886-04-25253313	
Fax:+886-04-25252320	

The map shows location of the SERTC Testing Laboratory proximity to the Tai-Chung city as below:



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Test Facility

The test facility used for evaluating the conformance of the EUT with each standard in the present report meets what required in CISPR16-1-4,ANSI,C63.4:2014+ANSI C63.4a:2017.

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Test Room	Type of Test Room	Descriptions
		Complying with the NSA and the site VSWR
		requirements in documents CISPR 16-1-4 and ANSI
CB1	3m semi-anechoic chamber	C63.4:2014+ANSI C63.4a:2017, for the radiated
		emission measurements, and Radiated susceptibility
		test.
CB2	Shielding Room	For the conducted emission measurement.
TR1	Plane Grounding Site	For the conducted susceptibility test.
TR2	Plane Grounding Site	For the Current Harmonic / Voltage Flicker and other immunity tests.
TR3	Plane Grounding Site	For the Surge, Electrical fast transient and Power frequency magnetic field immunity test.

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3. Conducted Emission Measurement

3.1 Limits for Emission Measurement

Conducted Emissions were measured from 150 kHz to 30 MHz with a bandwidth of 9 kHz and return leads of the EUT according to the methods defined in European Standard IEC61000-6-4. The EUT was placed on a nonmetallic stand in a shielded room 0.8 meters above the ground plane. The interface cables and equipment positioning were varied within limits of reasonable applications to determine the position producing maximum conducted emissions.

Table 1 Conducted Emission Limits(dBµV):

Frequency	AC mai	in port	DC p	ort
range (MHz)	Quasi Peak	Average	Quasi Peak	Average
0.15 to0.50	79	66	89	76
0.50 to5	73	60	83	70
5. to 30.	73	60	83	70

Note 1: The lower limits shall apply at the transition frequencies.

Note 2:The limit decreases linearly with the logarithm of the frequency in the range 0.15 MHz to 0.5MHz.

Table 2 - Limits of conducted common mode (asymmetric mode) disturbance in the frequency range 0.15 MHz to 30 MHz (dBµV).

Frequency	Wired network port			
range	Vo	Itage		Current
(MHz)	Quasi Peak	Avg.	Quasi Peak	Avg.
0.15 to 0.5	97~ 87	84~74	53~43	40~30
0.5 to 5	87	74	43	30
5 to 30	87	74	43	30

Note 1: The limits decrease linearly with the logarithm of the frequency in the range 0.15 to 0.5 MHz.

Note 2 : The current and voltage disturbance limits are derived for use with an impedance stabilization network (ISN) which presents a common mode (asymmetric mode) impedance of 150Ω to the telecommunication under test (conversion factor is $20 \log_{10} 150/1 = 44 dB$).

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3.2 Test Procedures

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per theuser's manual.

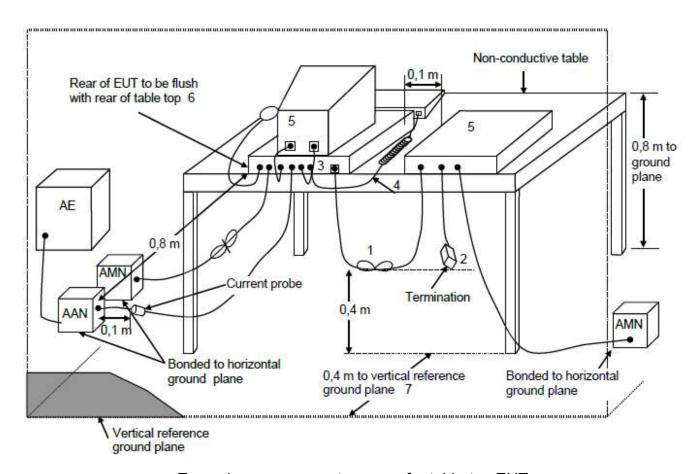
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- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height of 0.8 meters above the reference ground plane and 0.4 meters from the conducting wall of the shielded room. Also if the EUT is floor-standing equipment, it was placed on a non-conducted support with a height up to0.15 metersabove the reference ground plane.
- c. Connect the EUT's power source / telecommunication lines to the appropriate power mains / peripherals through the LISN / ISN.
- d. All the other peripherals are connected to the 2nd LISN, if any.
- e. The LISN / ISN was placed 0.8 meters from the EUT and at least 0.8 meters from other units and other metal planes.
- f. Measure the conducted emissions on each power line (Neutral Line and Line 1 Hot side) of the EUT's power source by using the test receiver connected to the coupling RF output port of LISN.
- g. Rapidly scanthe signal from 150kHz to 30MHz by using the receiver through the Maximum-Peak detector to determine those frequencies associated with higher emission levelsfor each measured line.
- h. Then measurethe maximum level of conducted disturbance for each frequency found from step g. by using the receiver through the Quasi-Peak and Average detectors per CISPR 16-1.
- i. Record the level for each frequency and compare with the required limit.
- j. If required, measure the conducted emissions on telecommunication lines of EUT by using the test receiver connected to the coupling RF output port of ISN and repeat step g. to i.
- k. If the peak emission level is lower than the specified Average limit, then the emission values presented will be the peak value only. Otherwise, accurate Q.P. or Average values will be measured and presented.

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3.3 **Test Configurations**

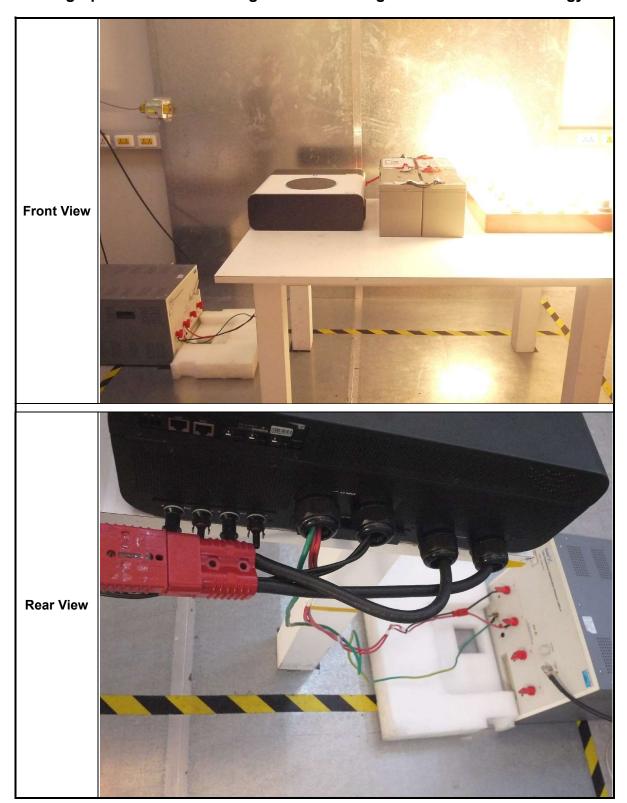


Example measurement arrange for table-top EUT

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3.4 Photographs of the Test Configurations – Charge mode and stored energy mode

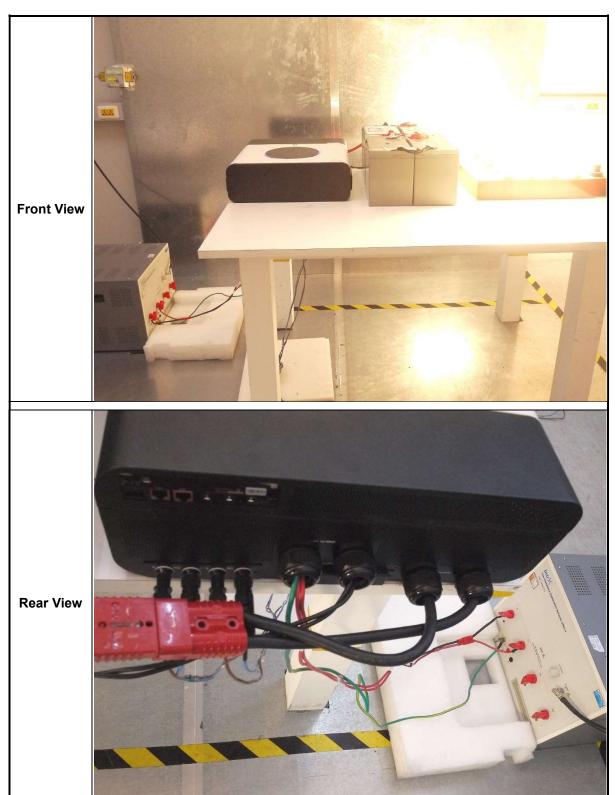


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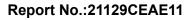


3.5 Photographs of the Test Configurations – PV mode



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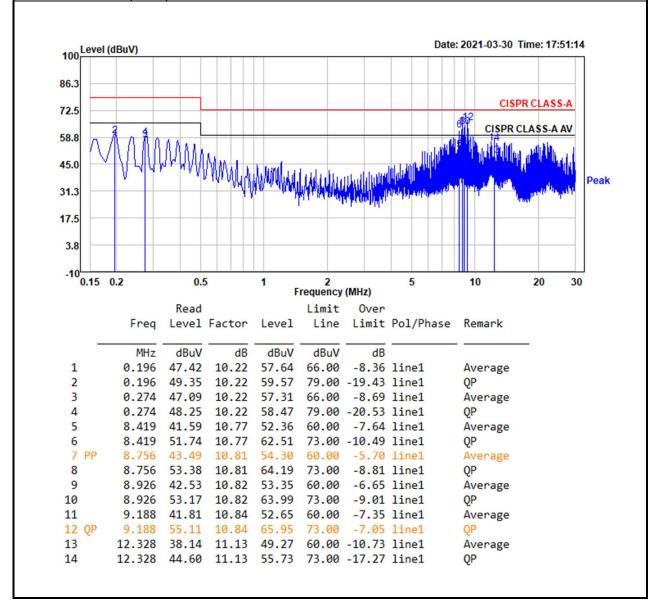
Test Results and data

Conducted Emission for Power Port Test Data

Test Mode	Mode 1	Pol/Phase	Line1
Test Frequency	0.15 MHz ~ 30 MHz	Test Voltage	230Vac/50Hz
Test Date	Mar 30,2021	Test Engineer	David
Temperature	22 °C	Relative Humidity	56%

Note:

- Emission Level = reading value + correction factor.
- Correction factor = cable loss + insertion loss of LISN.
- Q.P. is abbreviation of quasi-peak.
- If the limit for the measurement with the average detector is met when using a receiver with a quasi-peak detector, the EUT shall be deemed to meet both limits.

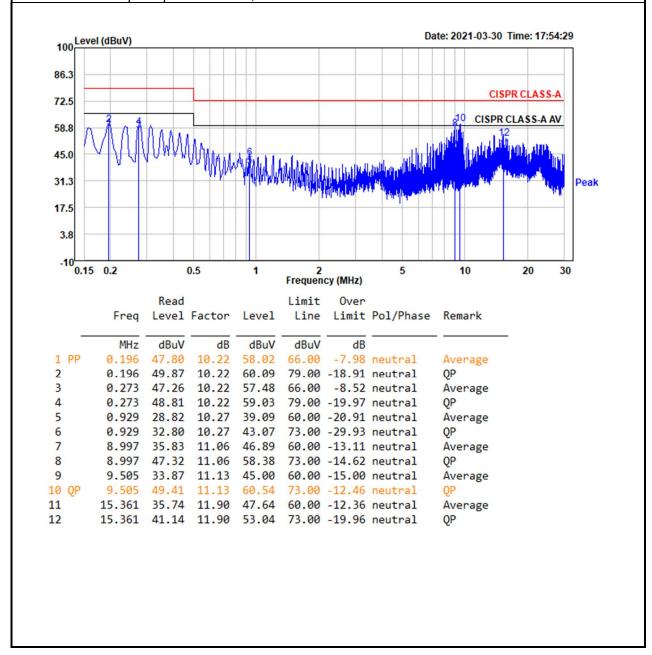


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Test Mode	Mode 1	Pol/Phase	Neutral
Test Frequency	0.15 MHz ~ 30 MHz	Test Voltage	230Vac/50Hz
Test Date	Mar 30,2021	Test Engineer	David
Temperature	22 °C	Relative Humidity	56%

- 1. Emission Level = reading value + correction factor.
- 2. Correction factor = cable loss + insertion loss of LISN.
- 3. Q.P. is abbreviation of quasi-peak.
- 4. If the limit for the measurement with the average detector is met when using a receiver with a quasi-peak detector, the EUT shall be deemed to meet both limits.

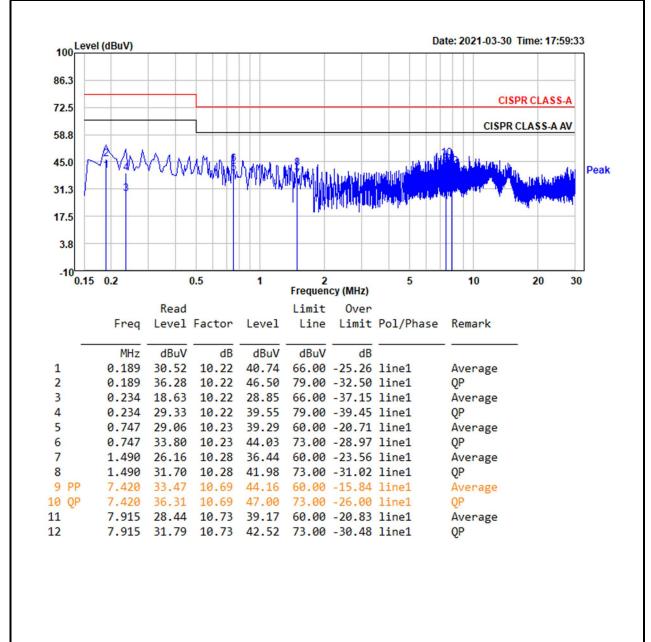


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Test Mode	Mode 2	Pol/Phase	Line 1
Test Frequency	0.15 MHz ~ 30 MHz	Test Voltage	48Vdc
Test Date	Mar 30, 2021	Test Engineer	David
Temperature	22 °C	Relative Humidity	56%

- 1. Emission Level = reading value + correction factor.
- 2. Correction factor = cable loss + insertion loss of LISN.
- 3. Q.P. is abbreviation of quasi-peak.
- 4. If the limit for the measurement with the average detector is met when using a receiver with a quasi-peak detector, the EUT shall be deemed to meet both limits.

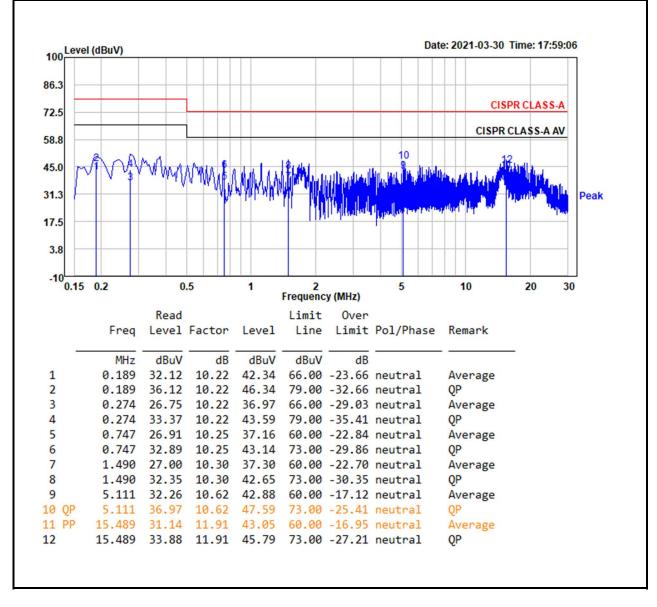






Test Mode	Mode 2	Pol/Phase	Neutral
Test Frequency	0.15 MHz ~ 30 MHz	Test Voltage	48Vdc
Test Date	Mar 30, 2021	Test Engineer	David
Temperature	22 °C	Relative Humidity	56%

- 1. Emission Level = reading value + correction factor.
- Correction factor = cable loss + insertion loss of LISN.
- 3. Q.P. is abbreviation of quasi-peak.
- 4. If the limit for the measurement with the average detector is met when using a receiver with a quasi-peak detector, the EUT shall be deemed to meet both limits.





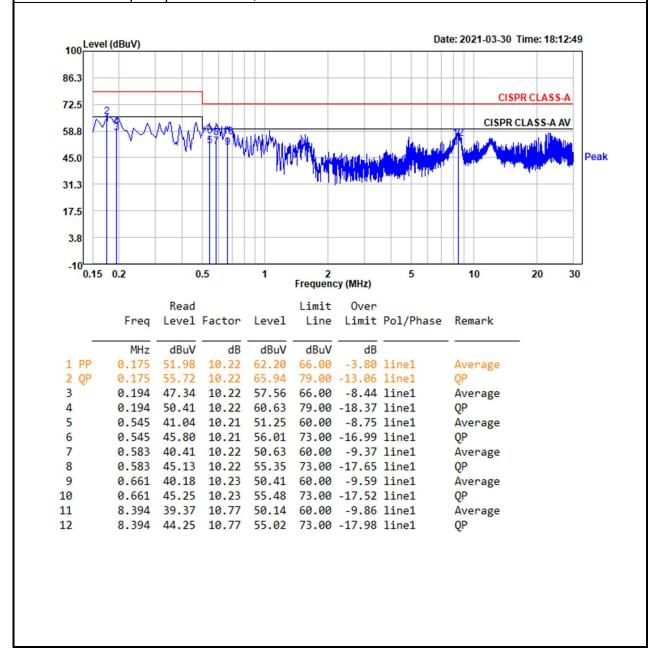


	_
Phase	Line1
Voltage	400Vdc

l est Mode	Mode 3	Pol/Phase	Line1
Test Frequency	0.15 MHz ~ 30 MHz	Test Voltage	400Vdc
Test Date	Mar 30, 2021	Test Engineer	David
Temperature	22 °C	Relative Humidity	56%

Note:

- 1. Emission Level = reading value + correction factor.
- Correction factor = cable loss + insertion loss of LISN.
- 3. Q.P. is abbreviation of quasi-peak.
- 4. If the limit for the measurement with the average detector is met when using a receiver with a quasi-peak detector, the EUT shall be deemed to meet both limits.



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Mode 3	Pol/Phase	Neutral
0.15 MHz ~ 30 MHz	Test Voltage	400Vdc
Mar 30, 2021	Test Engineer	David

Relative Humidity

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56%

Note:

Temperature

Test Frequency

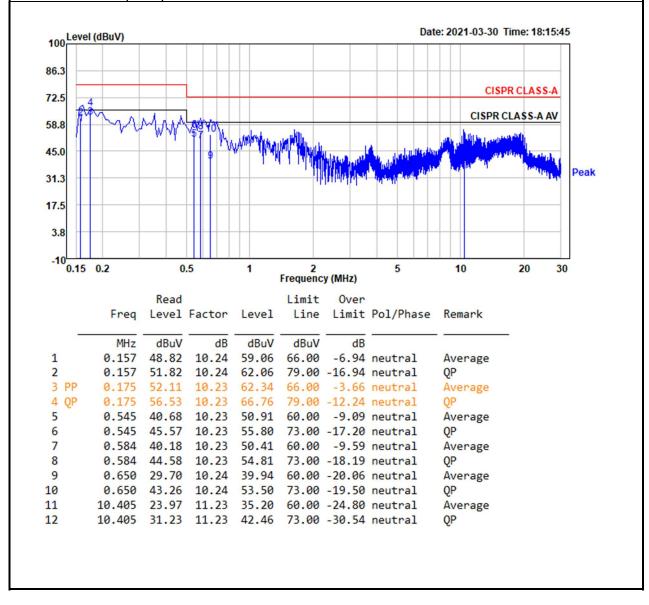
Test Mode

Test Date

- Emission Level = reading value + correction factor.
- Correction factor = cable loss + insertion loss of LISN.
- Q.P. is abbreviation of quasi-peak.

22 °C

If the limit for the measurement with the average detector is met when using a receiver with a quasi-peak detector, the EUT shall be deemed to meet both limits.



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4. Radiated Emission Measurement

4.1 Limits for Emission Measurement

The EUT shall meet the limits of below Table when measured at the measuring distance R in accordance with the methods described in IEC 61000-6-4. If the reading on the measuring receiver shows fluctuations close to the limit, the reading shall be observed for at least 15 s at each measurement frequency; the highest reading shall be recorded, with the exception of any brief isolated high reading, which shall be ignored.

Required highest frequency for radiated measurement

Highest internal frequency	Highest measured frequency	
(F _x)		
Fx ≤ 108 MHz	1 GHz	
108 MHz < F _x ≤ 500 MHz	2 GHz	
500 MHz < F _x ≤1GHz	5 GHz	
F _x >1GHz	5 x F _x up to a maximum of 6 GHz	
NOTE 1 Where the highest internal frequency is not known, tests are performed up to 6 GHz. NOTE 2 Fx is defined in 3.1.10.		

Where the F_x is unknown, the radiated emission measurements shall be performed up to 6 GHz.

Table 1 – Limits for radiated disturbance at a measuring distance of 10 m (dB(μV/m))

Frequency range(MHz)	Limit
,	Quasi-peak Quasi-peak
30 to 230	40
230 to 1000	47

Note: Allowed measurement distances: 3 m, 5 m, 10 m or 30 mFor equipment meeting the size criterion defined in 3.1.11, the measurements may be performed at the 3 m distance. Note this size criterion is currently under discussion.

Where a different measurement distance is chosen, other than the reference distance defined in the limit column of Table 1, the limits shall be offset based upon the following formula:

new limit = defined limit - 20 log (measurement distance/reference distance)

The unit of metres shall be used for distance and $dB(\mu V/m)$ for the limits. With regard to each table clause, the measurements shall be performed at only one distance.

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Table 2 – Limits for radiated disturbance at a measuring distance of 3 m (dB (µV/m))

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Frequency range	Li	imit			
(GHz)	Avg.	Peak			
1 to 3	56	76			
3 to 6	60	80			
NOTE The lower limit applies at the transition frequency.					

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4.2 Test Procedures

Below 1GHz measurement

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

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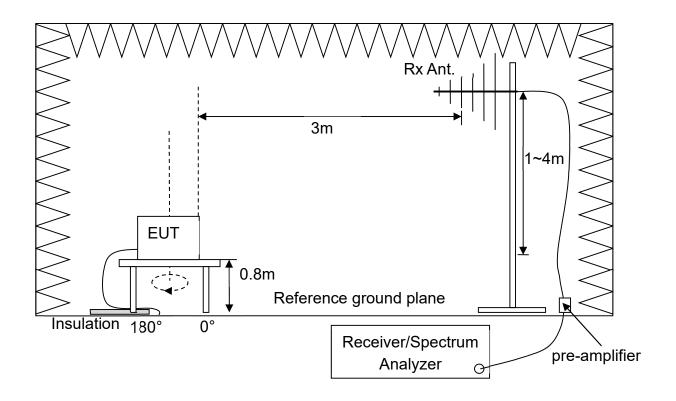
- b. If the EUT is tabletop equipment, it was placed on a rotatable table with a height of 0.8 meters above the reference ground planeand3 meters away from the interference receiving antenna in the semi-anechoic chamber.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height up to 0.15 meters above the reference ground planeand 3 meters away from the interference-receiving antenna in the semi-anechoic chamber.
- d. Rapidly sweep the signal from 30MHz to 1GHz by using the spectrum through the Maximum-peak detector.
- e. Rotate the EUT from 0° to 360° and position the receiving antenna at heights from 1 to 4 meters above the reference ground plane continuously to determine at least three frequencies associated with higher emission levels and record them.
- f. Then measure each frequency found from step e. by using the spectrum with rotating the EUT and positioning the receiving antenna height to determine the maximum level.
- g. Finely tune the antenna and turntable around the recorded position of each frequency found from step f. by using the receiver through the Quasi-Peak detector per CISPR 16-1 to find out where the maximum level occurred.
- h. Record frequency, azimuth angle of the turntable, height, and polarization of the receiving antenna and compare the maximum level with the required limit.
- i. Change the receiving antenna to another polarization to measure radiated emission by following step d. to h. again.
- j. If the peak emission level measured from step e. is 4dB lower than the limit specified, then the emission values presented will be the peak value only. Otherwise, accurate Q.P. value will be measured and presented.

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4.3 **Test Configurations**

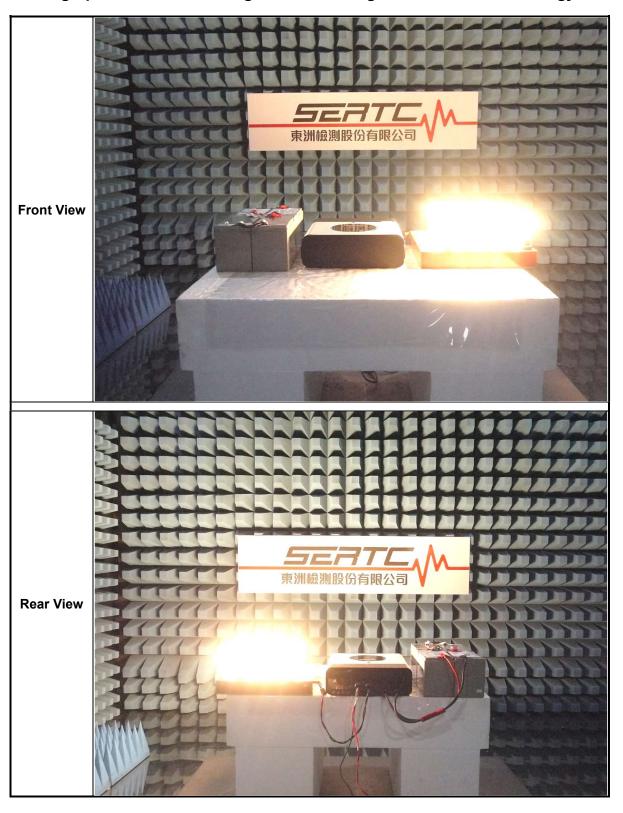
Below 1GHz measurement



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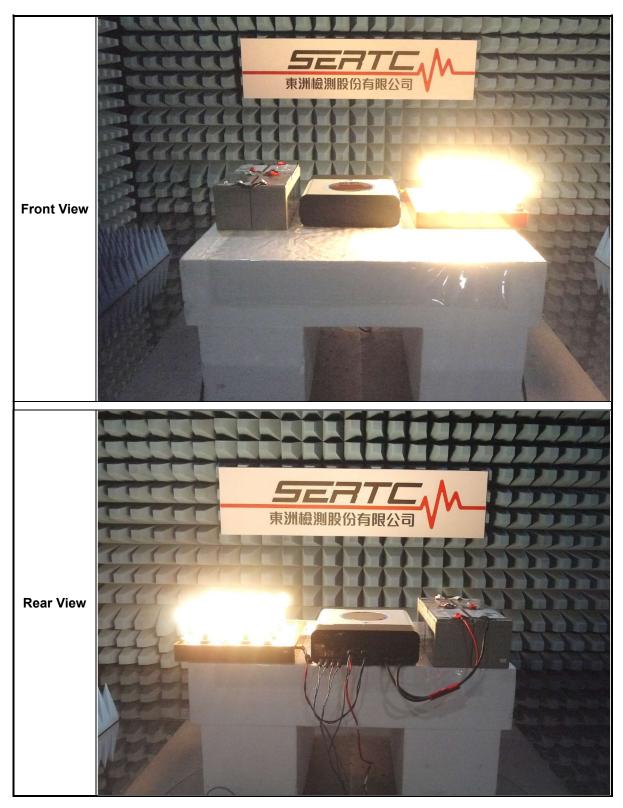
4.4 Photographs of the Test Configurations- Charge mode and stored energy mode



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4.5 Photographs of the Test Configurations- PV mode



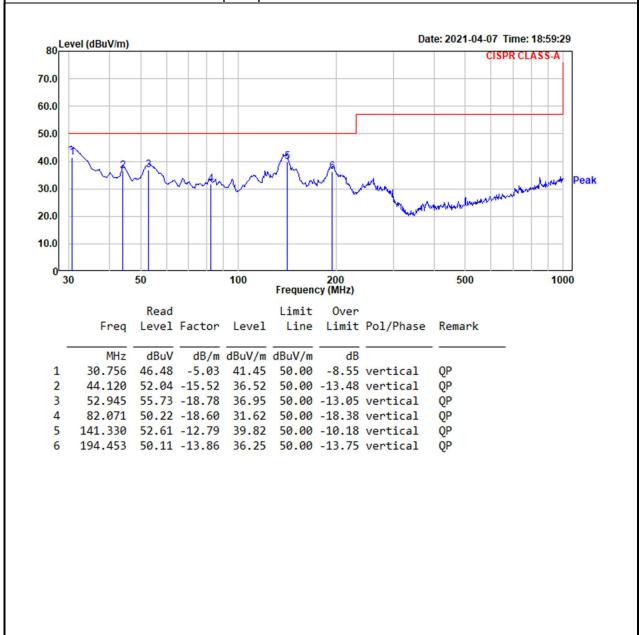


4.6 Test Results and data

Test Mode	Mode1	Pol/Phase	Vertical
Test Frequency	30 MHz ~ 1GHz	Test Voltage	230Vac/50Hz
Test Date	Apr 07, 2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	54

Note:

- 1. Emission Level = reading value + correction factor.
- 2. Correction factor = cable loss + antenna factor gain of pre-amplifier.
- 3. Q.P is abbreviation of quasi-peak.



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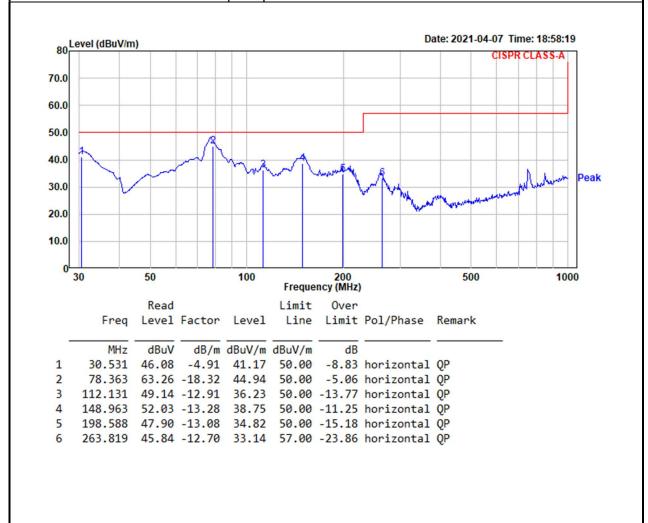
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Test Mode	Mode 1	Pol/Phase	Horizontal
Test Frequency	30 MHz ~ 1GHz	Test Voltage	230Vac/50Hz
Test Date	Apr 07, 2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	54

Note:

- 1. Emission Level = reading value + correction factor.
- 2. Correction factor = cable loss + antenna factor gain of pre-amplifier.
- B. Q.P is abbreviation of quasi-peak.

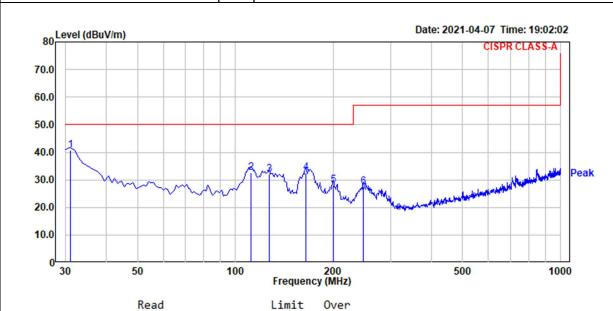


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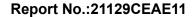
Test Mode	Mode 2	Pol/Phase	Vertical
Test Frequency	30 MHz ~ 1GHz	Test Voltage	48Vdc
Test Date	Apr 07,2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	54

- 1.
- Emission Level = reading value + correction factor. Correction factor = cable loss + antenna factor gain of pre-amplifier.
- Q.P is abbreviation of quasi-peak.



	Freq	Level	Factor	Level	Line	Limit	Pol/Phase	Remark
	MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB		
1	31.031	45.86	-5.17	40.69	50.00	-9.31	Vertical	QP
2	111.480	45.62	-13.00	32.62	50.00	-17.38	Vertical	QP
3	127.000	43.83	-11.84	31.99	50.00	-18.01	Vertical	QP
4	164.830	46.29	-13.64	32.65	50.00	-17.35	Vertical	QP
5	199.750	40.82	-12.84	27.98	50.00	-22.02	Vertical	QP
6	247.280	41.07	-13.75	27.32	57.00	-29.68	Vertical	QP

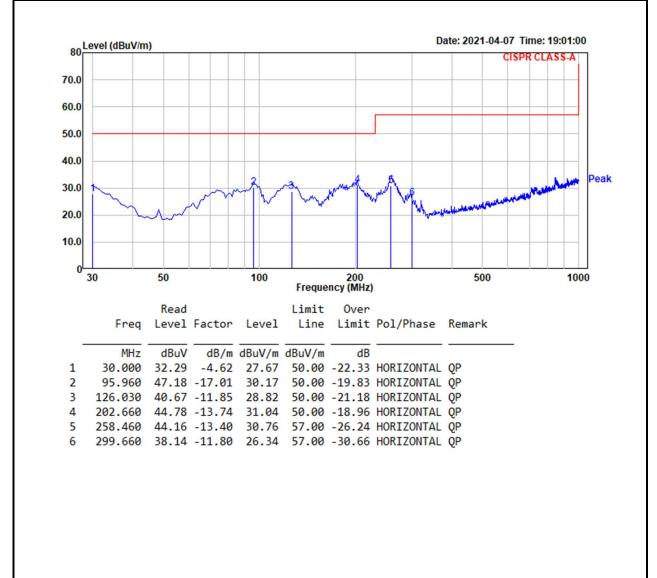
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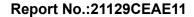
Test Mode	Mode 2	Pol/Phase	Horizontal
Test Frequency	30 MHz ~ 1GHz	Test Voltage	48Vdc
Test Date	Apr 07,2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	54

- 1. Emission Level = reading value + correction factor.
- 2. Correction factor = cable loss + antenna factor gain of pre-amplifier.
- 3. Q.P is abbreviation of quasi-peak.



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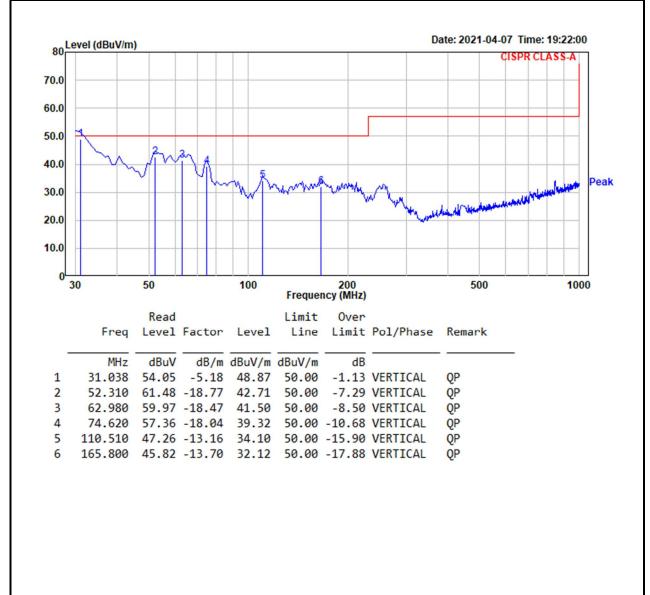
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Test Mode	Mode 3	Pol/Phase	Vertical
Test Frequency	30 MHz ~ 1GHz	Test Voltage	400Vdc
Test Date	Apr 07, 2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	54

- 1. Emission Level = reading value + correction factor.
- 2. Correction factor = cable loss + antenna factor gain of pre-amplifier.
- 3. Q.P is abbreviation of quasi-peak.



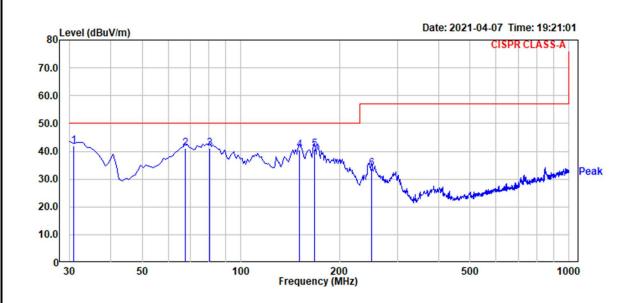
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Test Mode	Mode 3	Pol/Phase	Horizontal
Test Frequency	30 MHz ~ 1GHz	Test Voltage	400Vdc
Test Date	Apr 07, 2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	54

- 1.
- Emission Level = reading value + correction factor. Correction factor = cable loss + antenna factor gain of pre-amplifier.
- Q.P is abbreviation of quasi-peak.



		Kead			Limit	Over		
	Freq	Level	Factor	Level	Line	Limit	Pol/Phase	Remark
	MHz	dBuV	dB/m	dBuV/m	dBuV/m	dB		
1	30.865	46.98	-5.07	41.91	50.00	-8.09	HORIZONTAL	QP
2	67.830	58.78	-17.87	40.91	50.00	-9.09	HORIZONTAL	QP
3	80.440	59.68	-18.52	41.16	50.00	-8.84	HORIZONTAL	QP
4	151.250	53.76	-13.34	40.42	50.00	-9.58	HORIZONTAL	QP
5	167.740	54.64	-13.80	40.84	50.00	-9.16	HORIZONTAL	QP
6	250.190	47.60	-13.78	33.82	57.00	-23.18	HORIZONTAL	QP

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5. Harmonic Current Emission Measurement

5.1 Limits for Emission Measurement

Table 2 – Current emission limits for equipment other than balanced three-phase equipment

Minimum R _{sce}	Admissible individual harmonic current I_h/I_{ref} ^a						Admissible harmonic parameters %	
	<i>I</i> ₃	<i>I</i> ₅	<i>I</i> ₇	I_9	<i>I</i> ₁₁	I ₁₃	THC/I _{ref}	PWHC / I _{ref}
33	21,6	10,7	7,2	3,8	3,1	2	23	23
66	24	13	8	5	4	3	26	26
120	27	15	10	6	5	4	30	30
250	35	20	13	9	8	6	40	40
≥350	41	24	15	12	10	8	47	47

The relative values of even harmonics up to order 12 shall not exceed 16/h %. Even harmonics above order 12 are taken into account in THC and PWHC in the same way as odd order harmonics.

Linear interpolation between successive R_{sce} values is permitted.

Table 3 – Current emission limits for balanced three-phase equipment

Minimum R _{sce}		Admissibl harmonic co	Admissible harmonic parameters %			
	I_5	I_7	I ₁₁	I ₁₃	THC/I _{ref}	PWHC/I _{ref}
33	10,7	7,2	3,1	2	13	22
66	14	9	5	3	16	25
120	19	12	7	4	22	28
250	31	20	12	7	37	38
≥350	40	25	15	10	48	46

The relative values of even harmonics up to order 12 shall not exceed 16/h %. Even harmonics above order 12 are taken into account in *THC* and *PWHC* in the same way as odd order harmonics.

Linear interpolation between successive $R_{\rm sce}$ values is permitted.

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a I_{ref} = reference current; I_h = harmonic current component.

a I_{ref} = reference current; I_h = harmonic current component.



Table 4 – Current emission limits for balanced three-phase equipment under specified conditions (a, b, c)

Minimum R _{sce}		Admissible harmonic cur %	Admissible harmonic parameters %			
	<i>I</i> ₅	I_7	I ₁₁	I ₁₃	THC / Iref	PWHC/ Iref
33	10,7	7,2	3,1	2	13	22
≥120	40	25	15	10	48	46

The relative values of even harmonics up to order 12 shall not exceed 16/h %. Even harmonics above order 12 are taken into account in *THC* and *PWHC* in the same way as odd order harmonics.

Linear interpolation between both R_{sce} values is permitted.

Table 5 – Current emission limits for balanced three-phase equipment under specified conditions (d, e, f)

Minimum R _{sce}		Admissible individual harmonic current I_h/I_{ref} a $\%$							har	issible monic meters %				
	<i>I</i> ₅	I_7	<i>I</i> ₁₁	I ₁₃	<i>I</i> ₁₇	<i>I</i> ₁₉	<i>I</i> ₂₃	<i>I</i> ₂₅	I_{29}	I ₃₁	I ₃₅	<i>I</i> ₃₇	THC / Iref	PWHC/ Iref
33	10,7	7,2	3,1	2	2	1,5	1,5	1,5	1	1	1	1	13	22
≥250	25	17,3	12,1	10,7	8,4	7,8	6,8	6,5	5,4	5,2	4,9	4,7	35	70

For R_{SCE} equal to 33, the relative values of even harmonics up to order 12 shall not exceed 16/h %. The relative values of all harmonics from I_{14} to I_{40} not listed above shall not exceed 1 % of I_{ref}

For $R_{SCe} \ge 250$, the relative values of even harmonics up to order 12 shall not exceed 16/h %. The relative values of all harmonics from I_{14} to I_{40} not listed above shall not exceed 3 % of I_{ref} .

Linear interpolation between both R_{SCE} values is permitted.

Test requirement:

Emission tests shall be conducted with the user's operation controls or automatic programs set to the mode expected to produce the maximum total harmonic current (THC) under normal operating conditions. This defines the equipment set-up during emission tests and not a requirement to conduct searches for worst-case emissions.

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 I_{ref} = reference current; I_h = harmonic current component.

a I_{ref} = reference current; I_h = harmonic current component.





5.2 Test Procedures

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

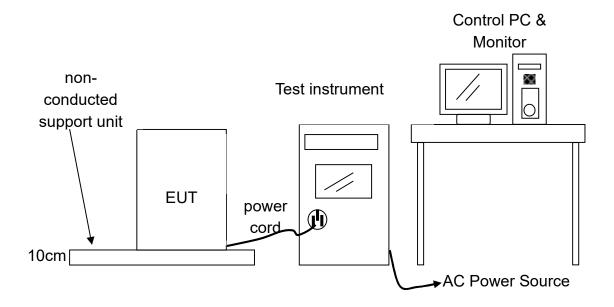
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- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height of 0.8 meters in the shielded room.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters in the shielded room.
- d. Decide the classification of the EUT as following:
 - For equipment not complying with the harmonic current emission limits corresponding to Rsce = 33, the manufacturer shall
 - determine the minimum value of Rsce for which the limits given in relevant Table 2, Table 3, Table 4 or Table 5 are not exceeded,
 - declare the value of the short-circuit power Ssc corresponding to this minimum value of Rsce (see 3.14) in the instruction manual,
 - and instruct the user to determine, in consultation with the distribution network operator if necessary, that the equipment is connected only to a supply of that Ssc value or more. For that purpose, the statement in the instruction manual shall be: "This equipment complies with IEC 61000-3-12 provided that the short-circuit power Ssc is greater than or equal to xx at the interface point between the user's supply and the public system. It is the responsibility of the installer or user of the equipment to ensure, by consultation with the distribution network operator if necessary, that the equipment is connected only to a supply with a short-circuit power Ssc greater than or equal to xx." where xx is the value of Ssc corresponding to the minimum value of Rsce for which the limits given in the relevant Table 2, 3, 4 or 5 are not exceeded.,
- e. Connects the EUT's power source to the mains power supplied by the test instrument. Turn on the EUT.
- f. Operating the EUT as required and measuring the harmonic current emissions on the current carrying lines of EUT's power source.

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5.3 **Test Configurations**



5.4 Photographs of the Test Configurations



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5.5 Test Results and data

Test Mode	Mode1	Final Test Result	Pass
Basic Standard	IEC61000-3-12	Test Voltage	230Vac/50Hz
Test Date	Mar 31,2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	56%
Test frequency	50Hz	Test time	3 minutes
Max watts	7.486kW	Ref. Max Current	33.443A
Classification	Table 2	Rsce	33

	Test information							
	Average	Average Peak Limit						
THC	739.245mA	842.632mA	7.687A					
POHC	0.000A		7.687A					
Voltage Crest Factor	Voltage Crest Factor 1.413		N/A					
Current Crest Factor	1.428	1.43	N/A					

			Harmon	ic results			
Harmonic	Status	Avg (A)	Avg L(A)	Avg %ofL	Peak (A)	Peak L(A)	Peak %ofL
1	PASS	33.3634	No Limit	N/A	33.4427	No Limit	N/A
2	PASS	0.282513	2.67359	10.5668	0.339127	4.01039	8.45621
3	PASS	0.57032	7.2187	7.90059	0.604832	10.828	5.58579
4	PASS	0.270056	1.3368	20.2017	0.290613	2.00519	14.493
5	PASS	0.468571	3.57593	13.1035	0.480483	5.36389	8.95773
6	PASS	0.265862	0.891197	29.832	0.281955	1.3368	21.0919
7	PASS	0.204188	2.40623	8.4858	0.22098	3.60935	6.12244
8	PASS	0.102593	0.668398	15.349	0.113807	1.0026	11.3512
9	PASS	0.131636	1.26996	10.3654	0.145666	1.90493	7.64675
10	PASS	0.131444	0.534718	24.5819	0.14352	0.802078	17.8935
11	PASS	0.161841	1.03602	15.6215	0.19058	1.55403	12.2636
12	PASS	0.119723	0.445599	26.8679	0.127092	0.668398	19.0144
13	PASS	0.083867	0.668398	12.5474	0.095333	1.0026	9.5086
14	PASS	0.176851	No Limit	N/A	0.183405	No Limit	N/A
15	PASS	0.234534	No Limit	N/A	0.245738	No Limit	N/A
	•	•	•	•	•		

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Test Mode	Mode1	Final Test Result	Pass
Basic Standard	IEC61000-3-12	Test Voltage	230Vac/50Hz
Test Date	Mar 31,2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	56%
Test frequency	50Hz	Test time	3 minutes
Max watts	7.486kW	Ref. Max Current	33.443A
Classification	Table 2	Reco	33

			Harmon	ic results			
Harmonic	Status	Avg (A)	Avg L(A)	Avg %ofL	Peak (A)	Peak L(A)	Peak %ofL
16	PASS	0.105825	No Limit	N/A	0.117091	No Limit	N/A
17	PASS	0.20948	No Limit	N/A	0.218194	No Limit	N/A
18	PASS	0.094205	No Limit	N/A	0.110813	No Limit	N/A
19	PASS	0.138734	No Limit	N/A	0.145373	No Limit	N/A
20	PASS	0.122493	No Limit	N/A	0.128275	No Limit	N/A
21	PASS	0.123283	No Limit	N/A	0.131451	No Limit	N/A
22	PASS	0.063752	No Limit	N/A	0.072137	No Limit	N/A
23	PASS	0.177858	No Limit	N/A	0.184635	No Limit	N/A
24	PASS	0.039562	No Limit	N/A	0.04866	No Limit	N/A
25	PASS	0.167496	No Limit	N/A	0.173389	No Limit	N/A
26	PASS	0.049173	No Limit	N/A	0.052951	No Limit	N/A
27	PASS	0.128793	No Limit	N/A	0.134997	No Limit	N/A
28	PASS	0.040129	No Limit	N/A	0.04333	No Limit	N/A
29	PASS	0.071717	No Limit	N/A	0.075931	No Limit	N/A
30	PASS	0.026538	No Limit	N/A	0.034562	No Limit	N/A
31	PASS	0.083856	No Limit	N/A	0.087891	No Limit	N/A
32	PASS	0.059417	No Limit	N/A	0.062168	No Limit	N/A
33	PASS	0.121404	No Limit	N/A	0.124438	No Limit	N/A
34	PASS	0.014864	No Limit	N/A	0.019387	No Limit	N/A
35	PASS	0.113355	No Limit	N/A	0.119393	No Limit	N/A
36	PASS	0.024372	No Limit	N/A	0.029884	No Limit	N/A
37	PASS	0.082832	No Limit	N/A	0.089066	No Limit	N/A
38	PASS	0.048188	No Limit	N/A	0.05358	No Limit	N/A
39	PASS	0.044102	No Limit	N/A	0.046958	No Limit	N/A
40	PASS	0.030212	No Limit	N/A	0.040123	No Limit	N/A

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6. Voltage Fluctuations and Flickers Emission Measurement

6.1 Limits for Emission Measurement

- the short-term flicker indicator, P_{st}, shall not be greater than 1.0;
- the long-term flicker indicator, P_{lt}, shall not be greater than 0.65;
- the relative steady-state voltage change, d_c, shall not exceed 3.3%;
- the voltage change with time, d(t), during a voltage change shall not exceed 3.3% for more than 500ms.
- the maximum relative voltage change, d_{max}, shall not exceed
 - a) 4% without additional conditions;
 - b) 6% for equipment which is switched manually
 - c) 7% for equipment which is attended whilst in use

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6.2 Test Procedures

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per theuser's manual.

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b. If the EUT is tabletop equipment, it was placed on a wooden table with a height of 0.8 meters in the shielded room.

c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters in the shielded room.

d. Decide the type of EUT to define the d_{max} limit and its corresponding test methods described in the relative standard.

e. Maintain the supply voltage to be $\pm 2\%$ of the EUT's rated voltage and also the frequency to be $50\text{Hz} \pm 0.5\%$.

f. Connects the EUT's power source to the mains power supplied by the test instrument.

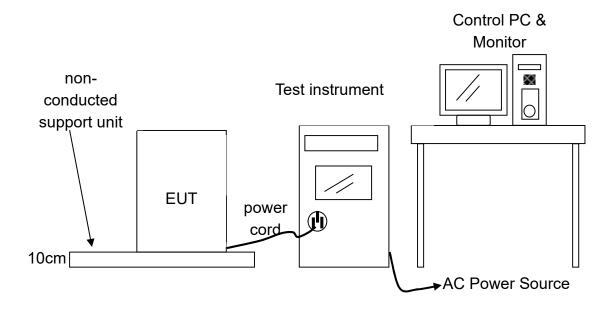
g. Operating the EUT as required and measuring the voltage fluctuation and flickers of EUT's power source.

h. Verify the fluctuations of the test supply voltage to be less than 0.4 before and after the test.

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6.3 Test Configurations



6.4 Photographs of the Test Configurations



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6.5 Test Results and data

Test Mode	Mode1	Final Test Result	Pass
Basic Standard	IEC61000-3-11	Test Voltage	230V/400V,3phase
Test Date	Mar 31,2021	Test Engineer	Dylan
Temperature	22 °C	Relative Humidity	56%
Test frequency	50Hz	PST Test time	10 minutes
Class	Voltage	Mode	Normal (4%)
PLT	1 PSTs		

	Limitation		DC (%)	Dmax (%)	Tmax (s)	PST	PLT
Limitation		4 3.3		0.5	10 minutes	1 PSTs	
Test results							
PST	no.	Status	DC (%)	Dmax (%)	Tmax (s)	PST	PLT
1		Pass	0.02645	0.26075	0.00000	0.08761	0.08761

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7. Electrostatic Discharge (ESD) Immunity Test

7.1 Specifications of Immunity Test Requirement

- a. In the case of air discharge testing the climatic conditions shall be within the following ranges:
 - ambient temperature: 15°C to 35°C;
 - relative humidity: 30% to 60%;
 - atmospheric pressure: 86 KPa (860 mbar) to 106 KPa (1060 mbar).
- b. Test programs and software shall be chosen so as to exercise all normal modes of operation of the EUT. The use of special exercising software is encouraged, but permitted only where it can be shown that the EUT is being comprehensively exercised.
- c. The test voltage shall be increased from the minimum to the selected test severity level, in order to determine any threshold of failure. The final severity level should not exceed the product specification value in order to avoid damage to the equipment.
- d. The test shall be performed with both air discharge and contact discharge. On reselected points at least 10 single discharges (in the most sensitive polarity) shall be applied on air discharge. On reselected points at least 10 single discharges (in the most sensitive polarity) shall be applied on contact discharge.
- e. For the time interval between successive single discharges an initial value of one second is recommended. Longer intervals may be necessary to determine whether a system failure has occurred.
- f. In the case of contact discharges, the tip of the discharge electrode shall touch the EUT before the discharge switch is operated.
- g. In the case of painted surface covering a conducting substrate, the following procedure shall be adopted:
 - If the coating is not declared to be an insulating coating by the equipment manufacturer, then the
 pointed tip of the generator shall penetrate the coating so as to make contact with the conducting
 substrate.
 - Coating declared as insulating by the manufacturer shall only be submitted to the air discharge.
 - The contact discharge test shall not be applied to such surfaces.
- h. In the case of air discharges, the round discharge tip of the discharge electrode shall be approached as fast as possible (without causing mechanical damage) to touch the EUT. After each discharge, the ESD generator (discharge electrode) shall be removed from the EUT. The generator is then retriggered for a new single discharge. This procedure shall be repeated until the discharges are completed. In the case of an air discharge test, the discharge switch, which is used for contact discharge, shall be closed.

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7.2 **Test Severity Levels**

	Contact Discharge	Air Discharge					
Level	Test Voltage (KV) of	Level	Test Voltage (KV) of				
	Contact discharge		Air Discharge				
1	±2	1	<u>±</u> 2				
2	±4	2	<u>±</u> 4				
3	±6	3	±8				
4	±8	4	±15				
Х	Specified	Х	Specified				
	Remark: "X" is an open level.						

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7.3 Test Procedures

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

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- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height of 0.8 meters above the ground reference plane in the shielded room. Also a HCP (Horizontal Coupling Plane) which was connected to the ground reference plane via a cable with a $470 \mathrm{k}\Omega$ resister located at each end was placed on the wooden table and isolated with the EUT by an insulating support 0.5mm thick. The ground reference plane shall project beyond the EUT or HCP by at least 0.5m on all sides.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters above the ground reference plane in the shielded room. The ground reference plane shall project beyond the EUT by at least 0.5m on all sides.
- d. Keep the EUT 1m away from all other metallic walls in the shielded room as the minimum distance.
- e. The static electricity discharges shall be applied only to those points and surfaces of the EUT which are accessible to persons during normal use. Contact discharge is the preferred test method and it is applied to the conductive surfaces of EUT and coupling planes. Air discharge shall be used where contact discharge cannot be performed and it is applied to the insulating surfaces of EUT.
- f. The discharge return cable of the generator shall be kept at a distance of at least 0.2m from the EUT whilst the discharge is being applied.
- g. The time interval between successive single discharges was at least 1 second.
- h. Select appropriate points of the EUT for contact discharge and put marks on it to indicate the tested point(s). Then start the contact discharge with the tip of the discharge electrode to touch the EUT before the discharge switch is operated.
- i. Use the round discharge tip of the discharge electrode to scan the EUT to select the points for air discharge. Then start the air discharge by approaching the discharge electrode as fast as possible to touch the EUT. After each discharge, the ESD generator shall be removed from the EUT.
- j. The indirect HCP discharge test is applied at the front edge of each HCP opposite the center point of each unit of the EUT and 0.1m from the front of the EUT. The long axis of the discharge electrode shall be in the plane of the HCP and perpendicular to its front edge during the discharge.

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CE EMC Test Report

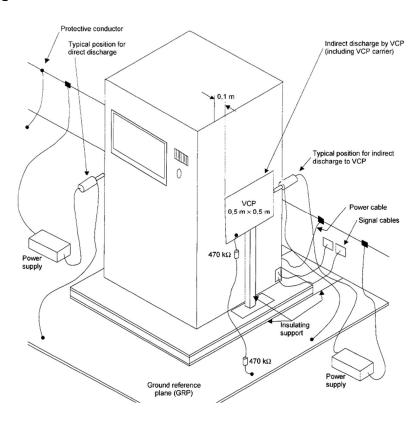
k. The indirect VCP (Vertical Coupling Plane) discharge test is applied to the center of one vertical edge of the coupling plane. The VCP, of dimensions 0.5m×0.5m, is placed parallel to, and positioned at a distance of 0.1m from the EUT. It shall be applied with sufficient different positions such that the four faces of the EUT are completely illuminated.

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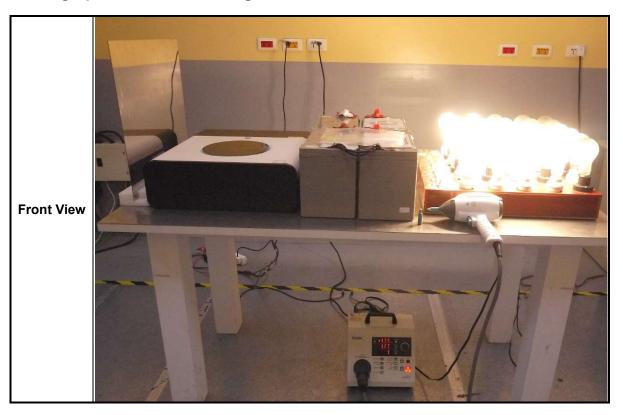
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7.4 Test Configurations



7.5 Photographs of the Test Configurations



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7.6 Test Results

Test Mode	Mode 1	Final Test Result	Pass
Test Date	Mar 31,2021	Test Engineer	David
Temperature	25 °C	Relative Humidity	55 %
Atmospheric Pressure	1005 hPa		

Pass performance criteria	Α
Required performance criteria	В
Basic Standard	IEC 61000-4-2
Product Standard	IEC 61000-6-2
Test Voltage	±2 / ±4 / ±8 KV for air discharge, ±4 KV for contact discharge

					Contact [Discharge)		
					10 tim	es / each			
	Voltage	2	KV	4 1	KV	6 I	KV	8 KV	
No	\ Point\Polarity	+	_	+	_	+	_	+	_
	HCP Right			Α	Α				
	HCP Left			Α	Α				
	HCP Rear			Α	A				
	HCP Front			Α	Α				
	VCP Right			Α	Α				
	VCP Left			Α	Α				
	VCP Rear			Α	Α				
	VCP Front			Α	Α				
Α	screw			А	А				
В	power button			Α	Α				
С	RJ45			Α	Α				

Note: "A" means the EUT function is normal working during the test.

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		AIR Discharge							
					10 tim	es / each			
	Voltage	2	KV	41	KV	8 1	۲V	15	KV
N	o\Point\Polarity	+	_	+	_	+	-	+	-
1	enclosure	Α	Α	Α	Α	Α	Α		
2	vents	Α	Α	А	Α	Α	Α		
3	screen edge	Α	Α	Α	А	Α	Α		
4	AC in	Α	Α	Α	Α	Α	Α		
5	AC out	Α	Α	Α	Α	Α	Α		
6	battery out	Α	Α	А	Α	Α	Α		
7	PV in	Α	Α	Α	Α	Α	Α		
8	USB	Α	Α	Α	Α	Α	Α		
9	DC out	Α	Α	А	Α	Α	Α		
10	LED	Α	Α	Α	Α	Α	Α		
11	button	Α	Α	Α	Α	Α	Α		

Note: "A" means the EUT function is normal working during the test.

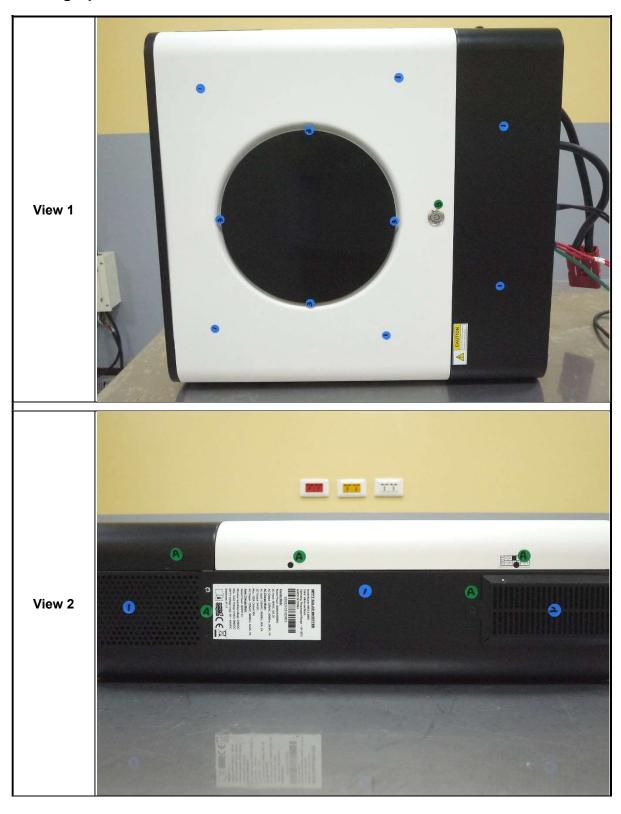
Observation of Performance during Test

(1) Normal operation condition specified by manufacturer during the test.

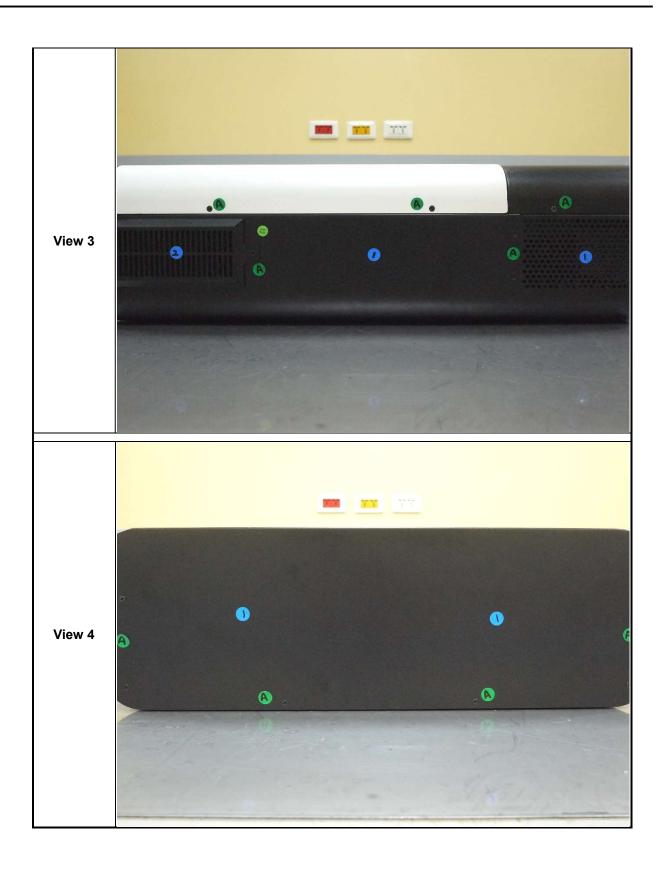
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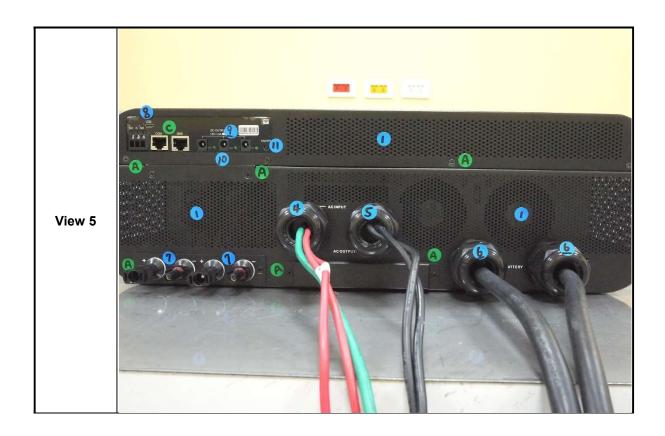
7.7 Photographs of the Test Points on the EUT for ESD Test











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8. Radiated Electromagnetic Field (RS) Immunity Test

8.1 Test Requirement

a. The equipment to be tested is placed in the center of the enclosure on a wooden table. The equipment is then connected to power and signal leads according to pertinent installation instructions.

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- **b.** The antenna which is enabling the complete frequency range of 80-1000 MHz is placed 2m away from the equipment. The required field strength is determined by placing the field strength meter(s) on top of or directly alongside the equipment under test and monitoring the field strength meter via a remote field strength indicator outside the enclosure while adjusting the continuous-wave to the applicable antennae.
- **C.** The test is normally performed with the antenna facing the most sensitive side of the EUT. The polarization of the field generated by the bucolical antenna necessitates testing each position twice, once with the antenna positioned vertically and again with the antenna positioned horizontally. The circular polarization of the field from the log-spiral antenna makes a change of position of the antenna unnecessary.
- **d.** At each of the above conditions, the frequency range is swept 80-1000 MHz, pausing to adjust the R.F. signal level or to switch oscillators and antenna. The rate of sweep is in the order of 1.5*10-3 decades/s. The sensitive frequencies or frequencies of dominant interest may be discretely analyzed.

8.2 Test Severity Level

Frequency Band : 80-6000 MHz			
Level Test field strength (V/m)			
1	1		
2	3		
3	10		
X Specified			
Remark: "X" is an open class.			

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8.3 Test Procedures

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per theuser's manual.

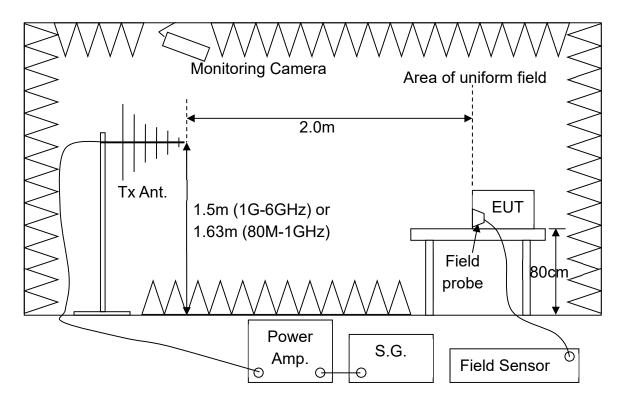
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- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height of 0.8 meters and 2 meters away from the transmitting antenna in the fully anechoic chamber.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters and 2meters away from the transmitting antenna in the fully anechoic chamber. Also if the floor-standing equipment which is capable of being stood on a non-conducting 0.8m high platform may be so arranged.
- d. All EUT's individual faces shall be fully enclosed by the "uniform area" and its wires shall be arranged parallel to the uniform area of the field.
- e. Before testing the EUT, the intensity of the established field strength is checked by placing the field sensor at a calibration grid point to give the calibrated field strength to measure the EUT.
- f. After the calibration has been verified, the test field can be generated using the values obtained from the calibration.
- g. Perform the test with the specified immunity level inthe test frequency range and with the specified modulation type.
- h. The transmitting antenna is normally facing each of the four sides of the EUT with two polarizations (Vertical and Horizontal) to perform the test.
- i. The dwell time at each frequency shall be not less than the time necessary for the EUT to be exercised and be able to respond.
- j. The sensitive frequencies of EUT shall be analyzed separately, if any.
- k. Record the performance of the EUT.

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8.4 **Test Configurations**



8.5 Photographs of the Test configurations







8.6 Test Result and Data

Test Mode	Mode 1	Final Test Result	Pass
Test Date	Apr 06,2021	Test Engineer	Dylan
Temperature	23 °C	Relative Humidity	55 %
Atmospheric Pressure	1006 hPa		

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Pass performance criteria	Α
Required performance criteria	Α
Basic Standard	IEC 61000-4-3
Product Standard	IEC 61000-6-2
Frequency Range	80~1000 MHz, 1400M-6000MHz
Modulation	80% AM1kHz modulation
Dwell time	3 S
Frequency Step Size	1 %

Frequency (MHz)	AntennaPolariz ation	Face	Field strength (V/m)	Result
80~1000	Vertical	Front	10	Α
80~1000	Vertical	Rear	10	Α
80~1000	Vertical	Left	10	А
80~1000	Vertical	Right	10	А
80~1000	Horizontal	Front	10	А
80~1000	Horizontal	Rear	10	А
80~1000	Horizontal	Left	10	А
80~1000	Horizontal	Right	10	А

Note: "A" means the EUT function is normal working during the test.

Frequency (MHz)	AntennaPolariz ation	Face	Field strength (V/m)	Result
1400-6000	Vertical	Front	3	А
1400-6000	Vertical	Rear	3	Α
1400-6000	Vertical	Left	3	А
1400-6000	Vertical	Right	3	Α
1400-6000	Horizontal	Front	3	А
1400-6000	Horizontal	Rear	3	А
1400-6000	Horizontal	Left	3	А
1400-6000	Horizontal	Right	3	А

Observation of Performance during Test

(1) Normal operation condition specified by manufacturer during the test.

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9. Electrical fast transient / burst (EFT) Immunity Test

9.1 Test Procedure

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

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- b. If the EUT is tabletop equipment, it was placed on a non-conducted support with a height 0.1 meters above the ground reference plane. Also the ground reference plane is placed on a wooden table with a height of 0.8 meters in the shielded room. The ground reference plane shall project beyond the EUT by at least 0.1m on all sides.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters above the ground reference plane in the shielded room. The ground reference plane shall project beyond the EUT by at least 0.1m on all sides.
- d. The test generator and the coupling/decoupling network shall be placed directly on, andbonded to, the ground reference plane.
- e. All cables to the EUT shall be placed on the insulation support 0.1 m above the groundreference plane. Cables not subject to electrical fast transients shall be routed as far aspossible from the cable under test to minimize the coupling between the cables.
- f. Keep the EUT 0.5m away from all other conductive structures, except the ground reference plane beneath the EUT as the minimum distance. Also if any, the minimum distance between the coupling clamp and all other conductive structures, except the ground reference plane beneath the coupling clamp and EUT shall be 0.5m.
- g. Keep the length of the power and signal lines, if required, between the coupling device and the EUT to be 0.5m. If a non-detachable supply cable more than 0.5m long, the excess length of this cable shall be folded to avoid a flat coil and situated at a distance of 0,1 m above the ground reference plane.
- h. Connect the EUT's power source to the appropriate power through the coupling devices and perform the specified test level.
- i. If any, connect all the I/O signal, data and control lines between EUT and accessories/support units through the coupling devices and perform the specified test level.
- i. Record the performance of the EUT.

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9.2 **Test Severity Levels**

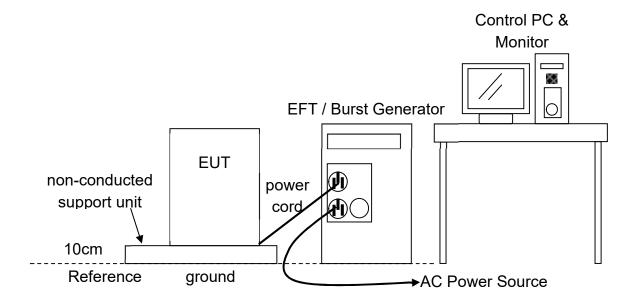
The following test severity levels are recommended for the fast transient/burst test:

	Open circuit output test voltage ± 10%					
Level	On I/O signal, data and control line					
1	0.5 KV	0.25 KV				
2	1.0 KV	0.50 KV				
3	2.0 KV	1.00 KV				
4	4.0 KV	2.00 KV				
Х	Specified	Specified				

Remark : " X " is an open level. The level is subject to negotiation between the user and manufacturer or is specified by the manufacturer.

9.3 Test Configurations

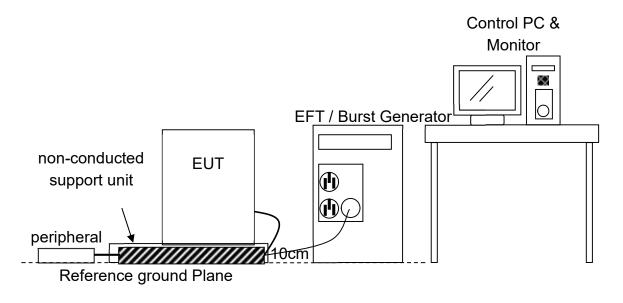
Power supply port Test



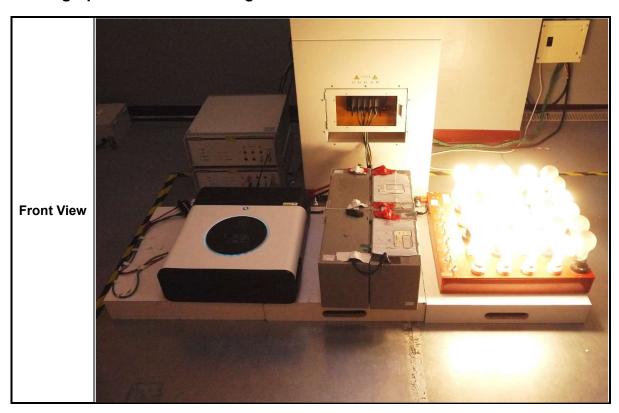
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I/O signal, data and control port Test (if any)



9.4 Photographs of the Test Configurations



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9.5 Test Result and Data

Test Mode	Mode1	Final Test Result	Pass
Test Date	Mar 31,2021	Test Engineer	David
Temperature	25 °C	Relative Humidity	55 %
Atmospheric Pressure	1005 hPa		

Pass performance criteria	Α
Required performance criteria	В
Basic Standard	IEC 61000-4-4
Product Standard	IEC 61000-6-2
Test Voltage	On AC input power port -±2.0 KV
Pulse	5/50 ns
Burst	15m/300ms
Repetition Rate	5 kHz
Test time	1 min/each condition

	For AC input power port					
Dhasa	<u>1</u> kV		<u>2</u> kV		kV	
Phase	+	-	+	_	+	-
L1	-	-	A	Α	-	-
N	-	-	А	Α	-	-
PE	-	-	А	Α	-	-
L1-N	-	-	A	А	-	-
L1-PE	-	-	А	А	-	-
N-PE	-	-	А	А	-	-
L1-N-PE	-	-	Α	А	-	-

Note: "A" means the EUT function is normal working during the test.

Observation of Performance during Test

(1) Normal operation condition specified by manufacturer during the test.

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10. Surge Immunity Test

10.1 Test Procedure

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

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- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height of 0.8 meters in the shielded room.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters above the ground reference plane in the shielded room.
- d. For the surge test applied to EUT's power supply and unshielded unsymmetrical interconnection lines, if required, the capacitive coupling network are used.
- e. If any, the surge test applied to the unshielded symmetrically interconnection lines of EUT, the gas arrestors coupling network are used.
- f. Keep the interconnection line, if required, or power cord between the EUT or its power source and the coupling / decoupling network to be 2m in length (or shorter).
- g. The surges have to be applied synchronized to the voltage phase at the zero-crossing and the peak value of the a.c. voltage wave (positive and negative).
- h. All lower levels including the selected test level shall be satisfied and the test voltage has to be increased by steps up to the specified test level.
- i. Connect the EUT's power source to the appropriate power through the coupling devices and perform the specified test level.
- j. If any, connect all the interconnection lines between EUT and accessories/support units through the coupling devices and perform the specified test level.
- k. Record the performance of the EUT.

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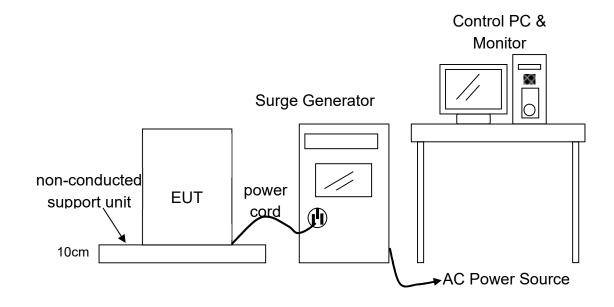


10.2 Test Severity Level

Level	Open-circuit test voltage (kV)			
	Line-to-line Line-to-ground ^b			
1		0.5		
2	0.5	1.0		
3	1.0	2.0		
4	2.0	4.0		
X a	Special	Special		

^a "X" and be any level, above, below or in between the others. The level shall be specified in the dedicated equipment specification.

10.3 Test Configurations



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b For symmetrical interconnection lines the test can be applied to multiple lines simultaneously with respect to ground, i.e. "lines to ground".



$10.4 \ \textbf{Photographs of the Test Configurations}$



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10.5 Test Result and Data

Test Mode	Mode 1	Final Test Result	Pass
Test Date	Apr 06,2021	Test Engineer	David
Temperature	23°C	Relative Humidity	53%
Atmospheric Pressure	1006 hPa		

Pass performance criteria	Α
Required performance criteria	В
Basic Standard	IEC 61000-4-5
Product Standard	IEC 61000-6-2
Test Voltage	On AC input power port± 0.5 kV, \pm 1.0 kV, \pm 2.0 kV
Waveform	On Power Supply1.2/50µs(8/20µs)
Repetition rate	60 sec
Test time	5 time/each condition

For AC input power port						
Voltage	Phase	Polarity	0°	90°	180°	270°
0.5kV, 1kV L1-N	1.4 M	+	А	А	Α	Α
	L1-N	_	А	А	Α	Α
0.5kV, 1kV, 2kV	L1-PE	+	А	А	Α	Α
		_	Α	Α	Α	Α
0.5kV, 1kV, 2kV	N-PE	+	А	А	Α	Α
		_	Α	А	А	А

Note: "A" means the EUT function is normal working during the test.

Observation of Performance during Test

(1) Normal operation condition specified by manufacturer during the test.

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[&]quot;B" means the following description:



11. Conducted disturbances (CS) Immunity Test

11.1 Test Procedure

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

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- b. If the EUT is tabletop equipment, it was placed on a non-conducted support with a height 0.1 meters above the ground reference plane. Also the ground reference plane is placed on a wooden table with a height of 0.8 meters in the shielded room.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters above the ground reference plane in the shielded room.
- d. Decide the injection methods and test points according to the relative standard.
- e. All relevant cables shall be provide with the appropriate coupling and decoupling devices at a distance between 0.1m and 0.3m from the projected geometry of the EUT on the ground reference plane.
- f. All cables connected to each Auxiliary Equipment (AE), other than those being connected to the EUT, shall not be bundled nor wrapped and shall be kept between 30mm and 50mm above the ground reference plane.
- g. The test shall be performed with the test generator connected to each of the coupling and decoupling devices in turn while the other non-excited RF input ports of the coupling devices are terminated by a 50 load resistor.
- h. Perform the test with the specified immunity level in the test frequency range and with the specified modulation type.
- i. The dwell time at each frequency shall be not less than the time necessary for the EUT to be exercised and be able to respond.
- j. The sensitive frequencies of EUT and harmonics or frequencies of dominant interest shall be analyzed separately, if any.
- k. Record the performance of the EUT.

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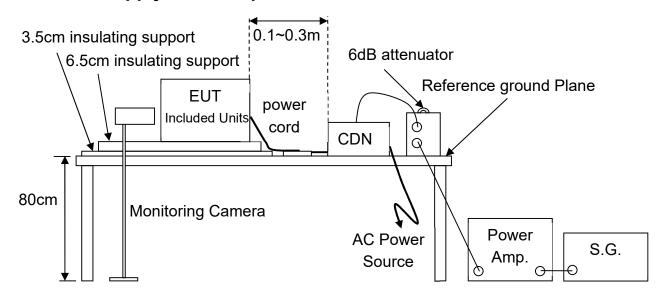


11.2 Test Severity Levels

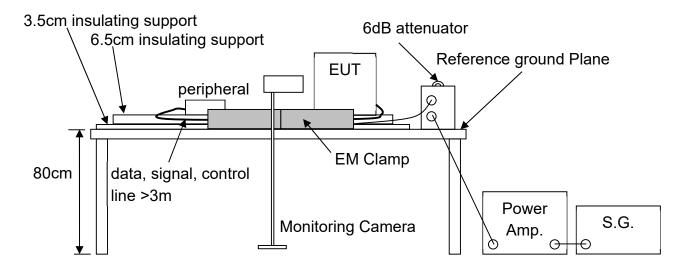
Level	Voltage Level (e.m.f.)		
1	1 V		
2	3 V		
3	10 V		
Х	Specified		
NOTE - x is an open clas	ss. This level can be specified in the product specification.		

11.3 Test Configurations

Power supply and LAN port Test



I/O signal, data and control port Test (if any)

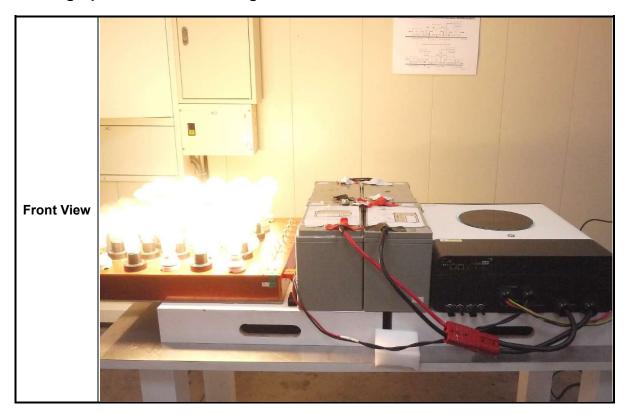


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11.4 Photographs of the Test Configurations



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11.5 Test Result and Data

Test Mode	Mode1	Final Test Result	Pass
Test Date	Mar 31,2021	Test Engineer	Dylan
Temperature	25°C	Relative Humidity	44%
Atmospheric Pressure	1005 hPa		

Pass performance criteria	Α
Required performance criteria	Α
Basic Standard	IEC 61000-4-6
Product Standard	IEC 61000-6-2
Frequency Range	0.15~-80MHz
Modulation	AM 80%, 1KHz sine wave
Dwell time	3 S
Frequency Step Size	1 %
Coupling mode	CDN

For AC input power port					
Frequency Test Mode Voltage(V) Result					
0.15 ~ 80MHz	Power(M3)	10	Α		

Observation of Performance during Test

(1) Normal operation condition specified by manufacturer during the test.

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12. Power frequency magnetic field (PFM) Immunity Test

12.1 Test Procedure

- a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.
- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height 0.8 meters.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters above the ground reference plane (minimum size is 1m 1m) in the shielded room.
- d. For the tabletop equipment, the induction coil with a square form in 1m side (or diameter) is used and shall enclose the EUT placed at its center. For the floorstanding equipment, the induction coil shall be able to envelop the EUT and made of conductors of relatively small cross-section.
- e. The dimensions of induction coil shall be able to keep the magnetic fields over the whole volume of the EUT with an acceptable variation of ± 3 dB.
- f. The test generator shall be placed at less than 3m distance from the induction coil.
- g. Keep all cables of EUT to be exposed to the magnetic field for 1m of their length.
- h. Before the test, maintain the electromagnetic field value of the test environment to be at least 20dB lower than the selected test level. Then tune up the currents of the test generator and use the Guass Meter to calibrate the specified test level at the center of the induction coil.
- i. Perform the test with the specified magnetic field by rotating the induction coil to three different orientations to generate X, Y and Z directed magnetic field sequentially.
- j. Record the performance of the EUT.

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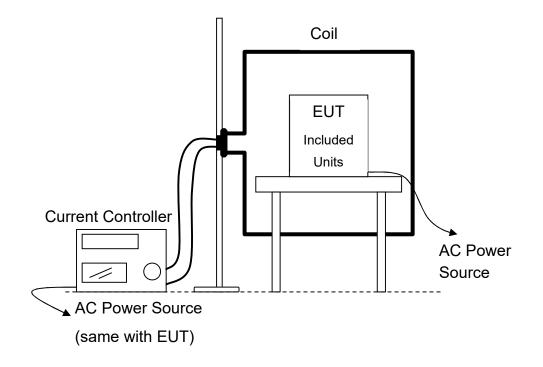
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12.2 Test Severity Levels

Level	Magnetic field strength (A/m)		
1	1		
2	3		
3	10		
4	30		
5	100		
X ¹⁾	special		
NOTE 1 "X" is an open level. This level can be given in the product specification.			

12.3 Test Configurations



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12.4 Photographs of the Test Configurations



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12.5 Test Result and Data

Test Mode	Mode 1	Final Test Result	Pass
Test Date	Mar 31,2021	Test Engineer	David
Temperature	26°C	Relative Humidity	52%
Atmospheric Pressure	1005 hPa		

Pass performance criteria	Α
Required performance criteria	Α
Basic Standard	IEC 61000-4-8
Product Standard	IEC 61000-6-2
Power FrequencyMagnetic Field	<u>50</u> Hz, <u>30</u> A/m

Coil Orientation	Testing duration	Results
X-axis	1.0 Min	Α
Y-axis	1.0 Min	Α
Z-axis	1.0 Min	А

Note: "A" Mean the EUT function is normal working during the test.

Observation of Performance during Test

(1) Normal operation condition specified by manufacturer during the test.

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13. Voltage Dips and Voltage Interruptions Immunity

13.1 Test procedure

a. The EUT was set up per the test configuration figured in the next section of this chapter to simulate the typical usage per the user's manual.

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- b. If the EUT is tabletop equipment, it was placed on a wooden table with a height 0.8 meters above the ground reference plane in the shielded room.
- c. If the EUT is floor-standing equipment, it was placed on a non-conducted support with a height of 0.1 meters above the ground reference plane in the shielded room.
- d. The test shall be performed with the EUT connected to the test Generator with the shortest power supply cable as specified by the manufacturer.
- e. If any, tests on the three-phase EUT are accomplished by using three sets of equipment mutually synchronized.
- f. During the tests, the main voltage for testing is monitored within an accuracy of 2% and the zero crossing control of the generators must have an accuracy of $\pm 10^{\circ}$.
- g. The EUT shall be tested for each selected combination of test level and duration with a sequence of three dips/interruptions with intervals of 10 sec. minimum (between each test event). Each representative mode of operation shall be test.
- h. Abrupt changes in supply voltage shall occur at zero crossings of the voltage and additional angles preferably selected from 0°, 45°, 90°, 135°, 180°, 225°, 270°, 315° on each phase.
- i. Connect the EUT's power source to the appropriate power through the test generator and perform the specified test level.
- j. Record the performance of the EUT.

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13.2 **Test severity**

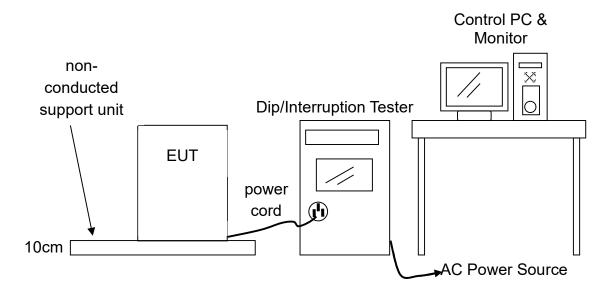
a. Source voltage and frequency: AC 230V / 50Hz, Single phase.

b. Test of interval: 10 sec.

c. Level and duration: Sequence of 3 dips/interrupts.

Voltage dips and Interrupt reduction (%)	Test Duration (period)	Required performance criteria
>95%	250	С
30%	25	С
60%	10	С
>95%	1	В

Test Configurations 13.3



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Photographs of the Test Configurations 13.4





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13.5 Test Result and data

Test Mode	Mode 1	Final Test Result	Pass
Test Date	Mar 31,2021	Test Engineer	Dylan
Temperature	23°C	Relative Humidity	56%
Atmospheric Pressure	1006 hPa		

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Pass performance criteria	Afor voltage interruption, A/A/A for voltage dips		
Required performance criteria	C for voltage interruption, C/C/B for voltage dips		
Basic Standard	IEC 61000-4-34		
Product Standard	IEC 61000-6-2		

Voltage(UT): AC 230V 50 Hz Interval(s): 10s Times: 3						
Test mode	Test level reduction %	Durations (period)	Result			
Voltage interruptions	>95%	250	А			
	30%	25	А			
Voltage dips	60%	10	А			
	>95%	1	А			

Note: "A" Mean the EUT function is normal working during the test.

The EUT has DC battery backup system, so the working status would follow manufacturer specification to definition.

Observation of Performance during Test

- (1) Normal operation condition specified by manufacturer during the test.
- (2) In 0% 1cycle & 40% 10cycle & 0% 250 cycles test, the output is changed from AC output mode to battery mode. When the disturbance stops, it will automatically recover, but the lamp load status is keep, so the judgment is A

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14. List of Measuring Equipment

Conducted Emission					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
EMI test receiver	R&S	ESR7	102004	5/11/2020	5/10/2021
Receiver	R&S	ESHS10	835499/012	10/30/2020	10/29/2021
LISN	INTRX	LIN63-4	1803001	3/9/2021	3/8/2022
Coaxial Cable	SUHNER	RG214	C001- 1358175	07/16/2020	07/15/2021
Attenuator	JYEBAO	FAT- NM5NF5T6G2W10	ATT002	9/24/2020	9/23/2021
Attenuator	JYEBAO	FAT- BM5BF5T3G2W10	ATT004	1/15/2021	1/14/2022
test software	Audix	E3	20180316b	NA	NA

Radiated Emission below 1GHz					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
EMI test receiver	R&S	ESR7	102004	5/11/2020	5/10/2021
Amplifier	ITGA	ITPA-301	1701010003 30014	3/4/2021	3/3/2022
Bi-conical antenna	SunAR	JB1	A030818	3/30/2021	3/29/2022
Attenuator	JYEBAO	FAT- NM5NF5T62GW6	ATT001	3/30/2021	3/29/2022
Coaxial cable	SUHNER	SUCOFLEX 104	MY371154	7/16/2020	7/15/2021
Coaxial cable	SUHNER	SUCOFLEX 104	803600	7/16/2020	7/15/2021
Coaxial cable	SUHNER	SUCOFLEX 104	801734	7/16/2020	7/15/2021
test software	Audix	E3	20180316b	NA	NA

	Harmonic and Flicker Emissions, DIP						
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date		
Power source	N4L	N4A30	91J-12901	2/18/2021	2/17/2022		
Voltage drop simulator	EMCLioncel	VDS-1103	21101	2/18/2021	2/17/2022		
Adjust power module	EMCLioncel	RGL-232	21101	2/18/2021	2/17/2022		
Flicker Impedance Network	N4L	IMP323	91G-12804	12/8/2020	12/7/2021		
power Analyzer	N4L	PPA5531	166-05417	12/8/2020	11/7/2021		
Test software	N4L	IEC_Soft	2.6	NA	NA		

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ESD					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
ESD Simulator	NoiseKen	ESS-S3011A	ESS1848144	2/23/2021	2/22/2022
ESD Gun	NoiseKen	GT-30RA	ESS1848164	2/23/2021	2/22/2022

RS					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
Signal generator	Keysight	N5171B	MY57281132	3/4/2021	3/5/2022
Electric field probe	Narda	EP 601	711WX80850	2/26/2021	2/25/2023
Power sensor	Keysight	U2004A	MY57420018	3/4/2021	3/3/2022
Power Amplifier	fflight communication	NTWPA-0810200E	18103222	NA	NA
Power Amplifier	fflight communication	NTWPA-106050	18113274	NA	NA
Bi-log Antenna	SunAR	ATL80M1G	351399	NA	NA
Double log antenna	Schwarzbeck	STLP9149	627	NA	NA
test software	Audix	12	20181211	NA	NA

EFT					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
EFT Burst Generator	EMCLioncel	EFT-406CB	180803	2/17/2021	2/16/2022
Coupling Decoupling Networks	EMCLioncel	EFT-433CB	180803	2/17/2021	2/16/2022
EMC clamp	EMCLioncel	EFTC	18071802	2/17/2021	2/16/2022

SURGE					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
Surge controller	EMCLioncel	SCU-614A+	0180202	NA	NA
Surge generator	EMCLioncel	LSG-510CB+	0171101	2/18/2021	2/17/2022
coupling Device Network	EMCLioncel	CDN-5310P	0180302	2/18/2021	2/17/2022
Surge ethernet CDN	3C TEST	CDN-405AF8	ES1011301	NA	NA

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CE EMC Test Report

-					
CS					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
Signal generator	Keysight	N5171B	MY57281132	3/4/2021	3/3/2022
Power Amplifier	fflight communication	NTWPA-4K0100	18103215	NA	NA
100W attunator	JPT	JPTATT-03-6	ATT17001	3/12/2021	3/11/2022
Couple device network	EMC Liconcel	CDN-M5-32	181001	3/10/2021	3/9/2022
Couple device network	EMC Liconcel	CDN-M3-16	181103	3/10/2021	3/9/2022
Couple device network	EMC Liconcel	CDN-M2-16	018074	3/10/2021	3/9/2022
EM Clamp	FRANKONIA	EMCL-20	18101672-0113	3/10/2021	3/9/2022
Power sensor	Keysight	U2004A	MY57420018	3/4/2021	3/3/2022
test software	Audix	12	20181211	NA	NA

PFM					
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date
power frequency magnetic	EMCLioncel	PMF-801C-C	180801	2/18/2021	2/17/2022
Magnetic coil	EMCLioncel	PMF-801C-A	180903	2/18/2021	2/17/2022

Note:NA mean is no calibration required.

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15. Measurement Uncertainty

The assessed measurement uncertainty with a suitable coverage factor K to ensure 95% confidence level for the normal distribution are shown as below, the values are in table.

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Please note that the test facility, environment and personal training minimize uncertainty of measurement due to the factor, the test results to determine refer to standard requirement, the measurement uncertainty values are not considered into the test data to determine the results.

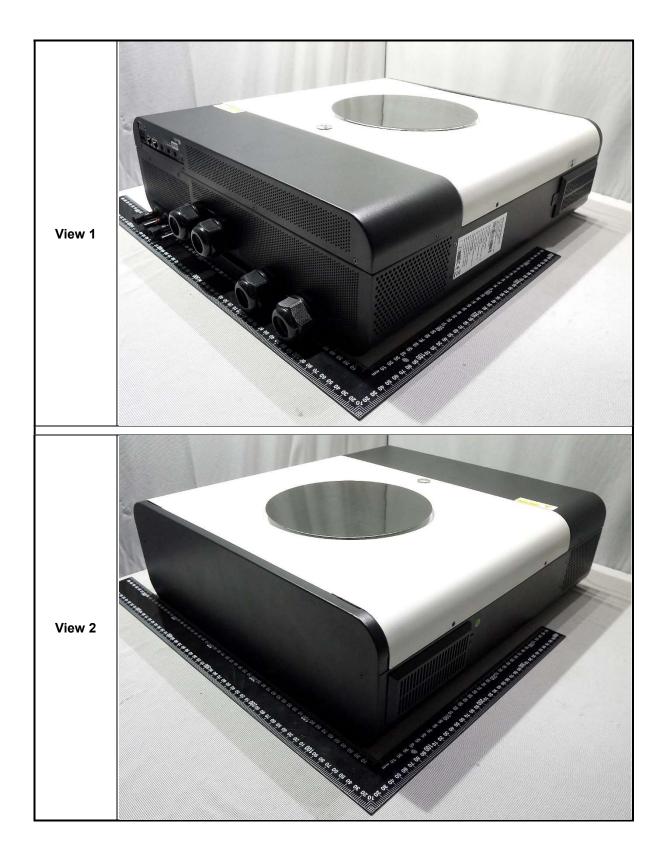
Electromagnetic Interference						
Measurement Item Measurement Frequency		Polarization	Uncertainty			
Conducted Emission	150 kHz ~ 30 MHz	LINE / NEUTRAL	± 3.47dB			
Radiated Emission	30 MHz ~ 1,000 MHz	Vertical / Horizontal	± 4.4 dB			
Tradiated Efficient	1,000 MHz ~ 6,000 MHz	Vertical / Horizontal	± 5.99 dB			
Electromagnetic Susceptib	oility					
Measurement		Item	Uncertainty			
			Rise time Tr ± 12.7% ns			
Electrostatic Discharges (ES	:ח)		Peak current lp ± 3.46% A			
Liectrostatic Discharges (Lo	ינטיי		Current at 30 ns ± 3.46% ns			
			Current at 60 ns ± 3.46% ns			
Radiated RF electromagnetic	c Fields (Level Setting)		± 2.48dB			
			CDN			
			V peak ± 9.4% V			
Electrical Fast Transients an	d b		Rise time ±4.8% ns			
Electrical Fast Transients an	a pursis		Clamp			
			V peak ±8.6% V			
			Rise time ±3.06% ns			
Curaca			V peak = ± 8.6% V			
Surges			Rise time = ± 8.3% ns			
Canduated Disturbances inc	duced by DE fields		M2/M3/M5 ± 1.144 dB			
Conducted Disturbances, inc	duced by RF fields		Clamp ± 2.094 dB			
Dower frequency Magnetic	Field		Current ± 3.69 % A			
Power-frequency Magnetic F	rieiu		Magnetic file ± 1%			
Voltage Dips, Interruptions, a	and variations		± 10% V			

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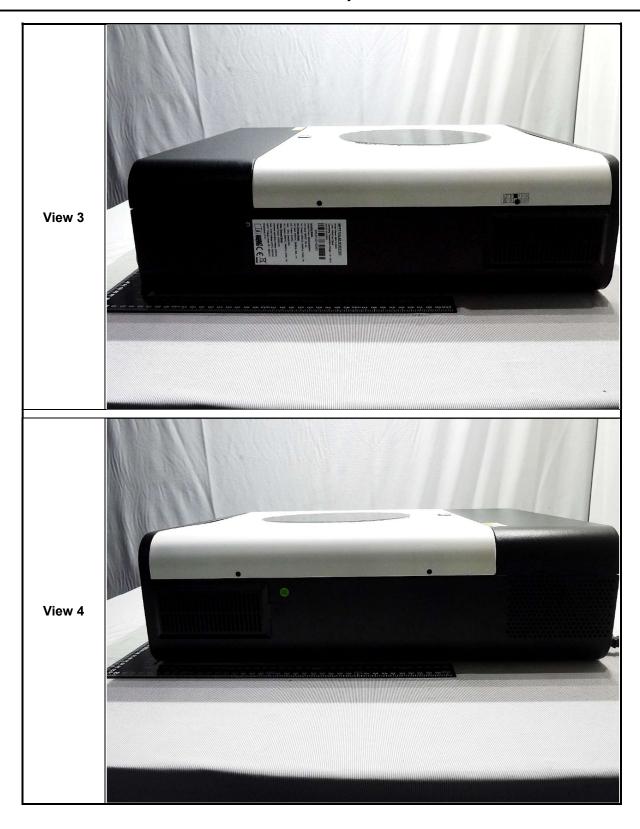


Attachment 1 – Photographs of EUT







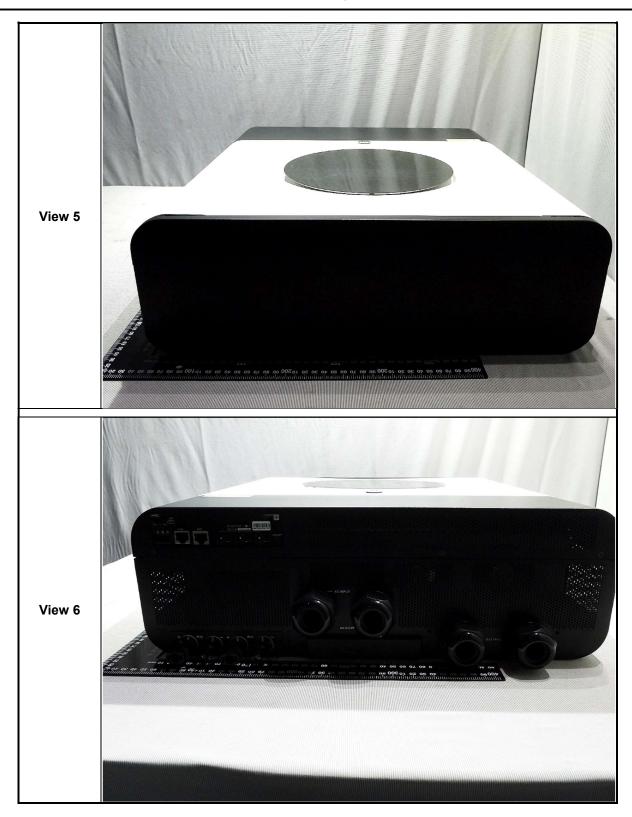


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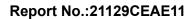




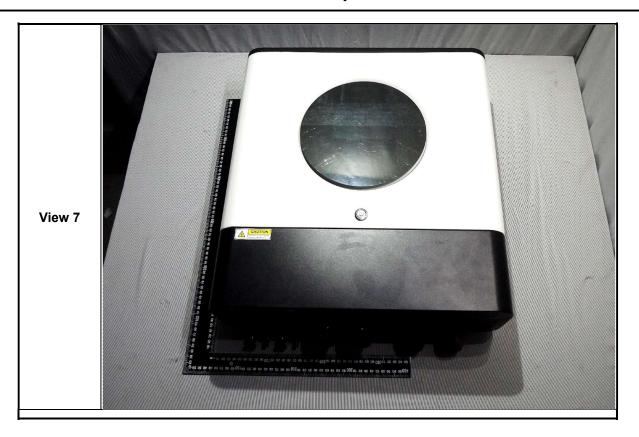


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